

| Article name                       | Coating                   | Article number    | Temp. °C | Time      | Pressure | Heating element         | Water bath | Remark/tip  |
|------------------------------------|---------------------------|-------------------|----------|-----------|----------|-------------------------|------------|---|
| Ashtray                            |                           | ASH               | 200°     | 4 min.    | light    | RMUG-80                 | yes        | Use a second ashtray for optimal pressure distribution.   |
| Ceramic mug with cork base and lid | Sublistar®                | BEN-              | 200°     | 3 min.    | medium   | RMUG-80                 | yes        | Remove the cork base und the lid before pressing.   |
| Stainless steel thermobox          | Sublistar® / SunCoating®  | CAN-              | 170°     | 40 sec.   | light    | RMUG-72                 | yes        | Unscrew the lid before processing.  |
| Colour changing mug                | SubSEEK™/Sublistar®       | CC-/WOW-          | 200°     | 4 min.    | medium   | RMUG-80                 | yes        | Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool down, otherwise an edge will be created. |
| Colour changing mug                | Sublistar® / Orca Coating | CC-GLITTER-       | 180°     | 5 min.    | medium   | RMUG-80                 | yes        | Attention: Surface is very sensitive to scratches! Cup must be completely submerged to cool down, otherwise an edge will appear.  |
| Ceramic candle holder              |                           | CDH-              | 200°     | 4 min.    | medium   | RMUG-80                 | yes        | Place a second holder for optimal pressure distribution.  |
| Ceramic jar with wooden lid        | Sublistar®                | COOKIE            | 180°     | 4 min.    | medium   | RMUG-95                 | no         | Unscrew the lid before processing. Opening downwards.   |
| Ceramic mug                        | DURAGLAZE®                | DINKY-/SPARTA-DG  | 200°     | 3-4 min.  | medium   | RMUG-72                 | no         |   |
| Ceramic mug                        | SubSEEK™                  | DINKY-F           | 200°     | 3-4 min.  | medium   | RMUG-72                 | yes        |   |
| Bathroom set                       | Orca Coating              | DISP-1            | 200°     | 1:20 min. | medium   | RMUG-72                 | yes        | Unscrew the lid before processing.  |
| Partner mug                        | DURAGLAZE®                | DUO-2-DG          | 200°     | 4 min.    | medium   | RMUG-80                 | no         |   |
| Partner mug                        | Sublistar®                | DUO-2-S           | 200°     | 4 min.    | medium   | RMUG-80                 | yes        |   |
| Enamel mug                         | Sublistar®                | EMAILLE-12-       | 180°     | 2:30 min. | high     | RMUG-80/RMUG-EMAILLE-12 | yes        | The paper should not protrude beyond the bottom rim of the cup.   |
| Enamel mug                         | Orca Coating              | EMAILLE-12N       | 190°     | 3 min.    | medium   | RMUG80/RMUG-EMAILLE-12  | yes        | The paper should not protrude beyond the bottom rim of the cup.   |
| Enamel mug                         | Orca Coating              | EMAILLE-18-       | 180°     | 3-4 min.  | high     | RMUG-95                 | yes        | The paper should not protrude beyond the bottom rim of the cup.   |
| Glass beer mug                     | Orca Coating              | GL-BK-            | 180°     | 6:30 min. | medium   | RMUG-80                 | no         |   |
| Ceramic mug FIREFLY                |                           | GLOW              | 200°     | 4 min.    | medium   | RMUG-80                 | yes        |   |
| Glass mug 10oz                     | Orca Coating              | GL-TA-3           | 180°     | 6.30 min. | medium   | RMUG-80                 | no         |   |
| Glass mug                          | Orca Coating              | GL-TAC-           | 180°     | 6:30 min. | medium   | RMUG-80                 | no         | Preheat.  |
| Tealight holder                    | Sublistar®                | GL-TL-S           | 200°     | 5 min.    | medium   | RMUG-62                 | no         | MU-SITA-1 can be used as a supplement for better heat and pressure distribution.  |
| Eco mug                            | Orca Coating              | HENRY             | 200°     | 4 min.    | medium   | RMUG-K150               | no         | Only possible in the RED MUG-1.   |
| Ceramic mug                        | DURAGLAZE®                | JUMBO-DG          | 200°     | 3-4 min.  | medium   | RMUG-80                 | no         |   |
| Ceramic mug                        | Sublistar®                | JUMBO-S           | 200°     | 4 min.    | medium   | RMUG-80                 | yes        |   |
| Ceramic mug                        | Sublistar®                | JUMBO-ST          | 180°     | 6:30 min. | medium   | RMUG-80                 | yes        |   |
| Conical ceramic mug/flower pot     | Sublistar®                | LATTE-12-S/POT-10 | 200°     | 4 min.    | medium   | RMUG-K100               | yes        |   |
| Ceramic conical mug                | DURAGLAZE®                | LATTE-17-DG       | 200°     | 3-4 min.  | medium   | RMUG-K150               | no         | Only possible in the RED MUG-1.   |
| Ceramic conical mug                | Orca Coating              | LATTE-17-S        | 200°     | 4 min.    | medium   | RMUG-K150               | yes        | Only possible in the RED MUG-1.   |
| Ceramic conical mug                | DURAGLAZE®                | LATTE-7/12-DG     | 200°     | 3-4 min.  | medium   | RMUG-K100               | no         |   |

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| Ceramic mug                          | DURAGLAZE®              | LENA-DG/MARIE-DG                   | 200°     | 3-4 min.  | medium       | RMUG-80           | no         |  |
| Ceramic mug                          | Orca Coating            | LENA-S / LENA-PM-B / MARIE-S       | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic mug                          | Sublistar®              | LENA-ST-AA / LENA-ST-AAA /MARIE-ST | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic mug                          | SubSEEK™                | LENA-F                             | 200°     | 3-4 min.  | medium       | RMUG-80           | yes        |  |
| Ceramic mug                          | Subli-G                 | LENA-G                             | 180°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic cup in neon colours          | Orca Coating/Sublistar® | LENA-NEON-                         | 180°     | 3-4 min.  | medium       | RMUG-80           | yes        |  |
| Ceramic mug mother of pearl effect   | Orca Coating            | LENA-PM-P                          | 200°     | 3-4 min.  | medium       | medium            | nein       |  |
| Ceramic mug                          | Orca Coating            | LENA-S-SAT                         | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic mug                          | Sublistar®              | MAC-                               | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Stainless steel cup                  | Orca Coating            | MARTIN-08/TREK-08                  | 200°     | 1:20 min. | light        | RMUG-72           | no         |  |
| Stainless steel cup                  | Orca Coating            | MARTIN-11/TREK-10                  | 200°     | 1:20 min. | light        | RMUG-80           | no         |  |
| Ceramic mug gold/silver              | Orca Coating/Sublistar® | META-                              | 200°     | 1:20 min. | medium       | RMUG-80           | yes        |  |
| Milk can                             | Sublistar®              | MILK-320/-450                      | 175°     | 3:30 min. | medium       | RMUG-72/-80       | yes        |  |
| Ceramic mug, black                   | Sublistar®              | NORA-S                             | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Beer mug                             | Orca Coating            | PEK-100                            | 200°     | 4:10 min. | medium       | RMUG-105          | yes        | Only possible in the RED MUG-1.  |
| Beer mug                             | Orca Coating            | PEK-25                             | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Beer mug                             | Orca Coating            | PEK-50-                            | 200°     | 4:10 min. | medium       | RMUG-95           | yes        | Opening downwards and place the bulge outside the heating element. Beer mugs with tin lids are not possible! |
| Pens Cups                            | SunCoating®             | PH-BU-95 / PH-11-O                 | 200°     | 4 min.    | medium       | RMUG-80           | yes        | Remove the lid before processing.  |
| Plastic mug                          |                         | POLY-06                            | 170°     | 3:30 min. | light/medium | RMUG-72           | yes        | Insert the appropriate TOOL-. Remove before placing in water bath.   |
| Plastic mug                          |                         | POLY-11-                           | 170°     | 3:20 min. | medium       | RMUG-80           | yes        | Insert the appropriate TOOL-. Remove before placing in water bath.   |
| Conical stainless steel cup          |                         | POLY-17-SCUP                       | 200°     | 4 min.    | medium       | RMUG-K150         | no         | Only possible in the RED MUG-1. Note restricted printing area.   |
| Stainless steel conical mug          |                         | POLY-17-SMUG                       | 200°     | 4 min.    | medium       | RMUG-K150         | no         | Only possible in the RED MUG-1. Note restricted printing area.   |
| Conical ceramic cup                  |                         | POLY-LATTE-12                      | 170°     | 6 min.    | light        | RMUG-K100         | yes        | Insert the appropriate TOOL-. Remove before placing in water bath.   |
| Conical ceramic cup                  |                         | POLY-LATTE-17                      | 170°     | 6 min.    | light        | RMUG-K150         | yes        | Only possible in the RED MUG-1. Insert the appropriate TOOL-. Remove before quenching.                       |
| Conical stainless steel drinking cup |                         | POLY-STU-                          | 165°     | 120 sec.  | medium       | RMUG-80/RMUG-K150 | yes        | Only possible in the RED MUG-1. Insert the appropriate TOOL-. Remove before quenching.                       |
| Ceramic mug                          | Orca Coating            | TTHL-R                             | 200°     | 3 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic mug/Spoon mug                | Orca Coating            | RH-/TTL-                           | 200°     | 4 min.    | medium       | RMUG-80           | yes        |  |
| Ceramic mug/Spoon mug                | DURAGLAZE®              | RH-DG-/TTH-DG-/TTL-DG              | 200°     | 3-4 min.  | medium       | RMUG-80           | no         |  |
| Ceramic mug                          | Sublistar®              | RH-ST-                             | 200°     | 3:30 min. | medium       | RMUG-80           | yes        |  |

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| Stainless steel thermo cup                   | Sublistar®                | ROB-                     | 180°     | 60 sec.     | light    | RMUG-95/RMUG-105 | yes        |  |
| Money box                                    | SunCoating®               | SD-11-BB                 | 200°     | 4 min.      | medium   | RMUG-80          | yes        | Remove the lid before processing.  |
| Stainless steel thermo cup                   | Sublistar®                | SLIM-                    | 180°     | 60 sec.     | medium   | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo cup in glitter        |                           | SLIM-SPARK               | 180°     | 60 sec.     | light    | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Ceramic mug in glitter colours               | Sublistar®                | SPARK-/SPARK-BC          | 180°     | 3:30 min.   | medium   | RMUG-80          | yes        |  |
| Ceramic mug                                  | Orca Coating              | SPARTA-S                 | 180°     | 3-4 min.    | medium   | RMUG-72          | yes        |  |
| Ceramic mug, stackable                       | DURAGLAZE®                | STACK-DG                 | 200°     | 3-4 min.    | medium   | RMUG-80          | no         |  |
| Ceramic stackable mug                        | Sublistar® / Orca Coating | STACK-S                  | 180°     | 3-4 min.    | medium   | RMUG-72          | yes        |  |
| Slim ceramic mug                             | DURAGLAZE®                | STEFFI-/ROMA-/WINDSOR-DG | 200°     | 3-4 min.    | medium   | RMUG-72          | no         |  |
| Slim ceramic mug                             | Orca Coating              | STEFFI-/WINDSOR-S        | 200°     | 3-4 min.    | medium   | RMUG-72          | yes        |  |
| Stainless steel drinking mug                 | Orca Coating              | TC-                      | 150°     | 1:20 min.   | medium   | RMUG-K150        | yes        | Only possible in the RED MUG-1.  |
| Motto mug                                    | Orca Coating              | THEME-                   | 200°     | 3-4 min.    | medium   | RMUG-80          | yes        |  |
| Stainless steel travel mug                   | Sublistar®                | TM-1/-4                  | 200°     | 1:20 min.   | medium   | RMUG-80          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask with bamboo lid | Sublistar®                | TMB-400/-500             | 180°     | 60 sec.     | light    | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask with bamboo lid | Sublistar®                | TMB-750                  | 180°     | 60 sec.     | light    | RMUG-80          | yes        | Unscrew the lid before processing.   |
| Stainless Steel thermo flask                 | Sublistar® / SunCoating®  | TMFK-/TMF-350/-500       | 180°     | 60 sec.     | light    | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar® / SunCoating®  | TMFK-/TMF-750            | 180°     | 60 sec.     | light    | RMUG-80          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask in glitter      | Sublistar®                | TMFK-SPARK               | 180°     | 60 sec.     | light    | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo cup                   | Sublistar®                | TMS-                     | 200°     | 1:20 min.   | medium   | RMUG-80          | yes        | Remove the lid before processing.  |
| Ceramic mug                                  | Orca Coating              | TOM-K                    | 200°     | 4 min.      | medium   | RMUG-EMAILLE-12  | no         | The paper should not protrude beyond the bottom rim of the cup.  |
| Ceramic mug                                  | Orca Coating              | TTH-                     | 200°     | 4 min.      | medium   | RMUG-80          | yes        |  |
| Ceramic mug                                  | SunCoating®               | TTH-F                    | 200°     | 4 min.      | medium   | RMUG-80          | yes        |  |
| Ceramic mug                                  | Sublistar®                | TTH-ST                   | 200°     | 4 min.      | medium   | RMUG-80          | yes        |  |
| Ceramic mug                                  | Sublistar®                | TT-                      | 180°     | 6:30 min.   | medium   | RMUG-80          | yes        |  |
| Conical stainless steel drinking cup         | Sublistar®                | TUMB-                    | 170°     | 60 sec.     | light    | RMUG-K150        | yes        | Only possible in the RED MUG-1.  |
| Ceramic mug                                  | Upper Class               | UP-LENA-S                | 180°     | 4 min.      | medium   | RMUG-80          | yes        |  |
| Beer mug                                     | Upper Class               | UP-PEK-50-               | 180°     | 3:30-4 min. | medium   | RMUG-95          | yes        | Opening downwards and place the bulge outside the heating element. Beer mugs with tin lids are not possible! |
| Money box                                    | Upper Class/Orca Coating  | UP-SD-11/SD-11           | 200°     | 4 min.      | medium   | RMUG-80          | no         |  |
| Espresso cup                                 | Orca Coating              | VERA-S                   | 200°     | 4 min.      | medium   | RMUG-72          | yes        |  |
| Aluminium drinking bottle                    | Sublistar®                | WBO-/WBOSP-              | 180°     | 90-120 sec. | light    | RMUG-72          | yes        | Unscrew the lid before processing.   |
| Slim porcelain mug                           | Sublistar®                | WINDSOR-P                | 170°     | 4 min.      | medium   | RMUG-72          | no         |  |

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| Colour changing mug | Sublistar® | WOW-K-M-ST     | 200°     | 4 min. | medium   | RMUG-80         | yes        | Attention: Surface is very sensitive to scratches!<br>Cup must be completely submerged to cool down, otherwise an edge will appear. |

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|---|---------------------------|--------------------------|------------|----------|--------|--|
| Poly felt air freshener                   | AIR-FRESH-                | 190°                     | 80 sec.    | medium   | top    | Printable on both sides, but print each side separately. Lint removal. When pressing the second side, do not attach the printout to the reverse side. Place a weight on top and allow to cool. Apply AIR-OIL only after the felt has cooled down completely.   |
| Aluminium (no mobile phone plates)        | AL-/ALSS-                 | 190°                     | 60-70 sec. | medium   | bottom | Remove protective film.  |
| Aluminium heart                           | ALHERZ-57                 | 200°                     | 45 sec.    | medium   | top    | Remove protective film.  |
| Aluminium business cards                  | ALV-                      | 190°                     | 60-70 sec. | medium   | bottom | Remove protective film.  |
| Aluminium bookmarks                       | ALZ-                      | 185°                     | 50 sec.    | medium   | bottom |  |
| Aprons (children's, waistband, bib apron) | APRKN-/APRLN-/APRLN-K-60  | 195°                     | 90 sec.    | medium   | top    | Remove fluff and prepress for 10 seconds. Leave the printout larger than the product to avoid paper edges during pressing.   |
| Bib apron, partly printed                 | APRL-PP57-                | 195°                     | 90 sec.    | medium   | top    | Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 10 seconds. Leave printout larger than product to avoid paper margins when pressing.  |
| Captain's armband with velcro fastening   | ARM-90                    | 190°                     | 90 sec.    | medium   | top    | Remove fluff and prepress for 10 seconds. Tape off completely to avoid shadows. Do not remove the printout until the material has cooled down a little.  |
| T-shirt, sweat-shirt, sports shirt        | BAA -/VML-/BAL-/BAK-/PMA- | 190°                     | 70 sec.    | medium   | top    | Can be printed on both sides. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges during pressing.   |
| Polo shirt                                | BAA80-                    | 185°                     | 60-70 sec. | medium   | top    | Printable on both sides. Button up the polo collar. The buttons must not come into contact with the hotplate. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges when pressing. |
| Handbag holder                            | BAGH-                     | 200°                     | 45 sec.    | medium   | bottom | Only press the metal plate. Remove protective film.  |
| Grill glove                               | BBC-                      | 185°                     | 70 sec.    | medium   | top    | Note the restricted printing area. Remove lint and prepress for 10 seconds.  |
| Foils business cards                      | BC-                       | 190°                     | 60-70 sec. | medium   | top    | No protective film.  |
| Glass display                             | BELLA-                    | 200°                     | 200 sec.   | medium   | bottom | Do not flip the printout. For optimal pressure distribution, place a silicone foam mat (SI-02) underneath.   |
| Baby Bib                                  | BIBN-                     | 190°                     | 70 sec.    | medium   | top    | Remove fluff and prepress for 10 seconds. Because of the seam, place a silicone foam mat underneath for better pressure distribution.  |
| Bicycle saddle cover                      | BIKE-BEZ-                 | 190°                     | 60 sec.    | medium   | top    | Cut silicone foam mat (SI-10) and place under pressure area to raise it.   |

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| Counter mat                          | BMN-450             | 190°                   | 90 sec.     | medium       | top    | Remove fluff and prepress for 20 seconds. Do not remove the printout until the material has cooled down a little.  |
| Baby Onesie                          | BODY-               | 190°                   | 90 sec.     | medium       | top    | Can be printed on both sides, but print each side separately. The buttons must not come into contact with the heating plate. Remove fluff and prepress for 10 seconds. Place protective paper or non-stick film (PET-50) in between. |
| Bottle opener                        | BOP-4/5             | 195°                   | 120 sec.    | light/medium | bottom | Printable on both sides, but print each side separately. When printing on the second side, do not fix adhesive tape on the reverse side and place non-stick film (PET-50) directly on the reverse side.                              |
| Wooden crate for bottle presents     | BOT-BOX             | 200°                   | 90 sec.     | medium       | top    | Remove protective foil.  |
| Towel (full surface printable)       | BVH-                | 195°                   | 210 sec.    | medium       | top    | Remove fluff and prepress for 20 seconds. Leave the printing paper 5 cm longer so that there is no edge.   |
| Microfibre fleece blanket            | BVH-PP60-/-PP95-    | 195°                   | 210 sec.    | medium       | top    | Cut silicone foam mat (SI-10) and place under pressure area to raise it. Remove fluff and prepress for 20 seconds.   |
| Towel (cotton)/children's bath towel | BWH-/BWHK-KID/BWHD- | 180°                   | 70 sec.     | medium       | top    | Only the white polyester border can be printed. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds. The absorbency of the towels increases after 2-3 wash cycles.      |
| Canvas Sublistar                     | CANVAS-37x47        | 200°                   | 60 sec.     | light/medium | top    | Remove fluff and prepress for 60 seconds.  |
| Basecap with velcro fastener         | CAP-W-1             | 185°                   | 70 sec.     | medium       | top    | Only sublimable in the ICAP-E press!   |
| Car flag                             | CFN-30x40           | 185°                   | 50-60 sec.  | medium       | top    | Remove fluff and prepress for 10 seconds.  |
| Folding beach chair                  | CHAIR-              | 195°                   | 90-110 sec. | medium       | top    | Remove fluff and prepress for 10 seconds. The loop can easily stick together due to the pressure, but it can easily be loosened by pushing a pen or the wooden stick into it.  |
| Key ring (printable aluminium plate) | CHIP-KR             | 190°                   | 60-70 sec.  | medium       | bottom | Press only the metal plate. Remove protective foil.  |
| Shopping trolley release             | CHIP-KR-MT          | 195°                   | 120 sec.    | light/medium | bottom | Printable on both sides, but print each side separately. No protective film. When printing on the second side, do not fix adhesive tape on the reverse side and place non-stick film (PET-50) directly on the reverse side.          |
| Car floor mat                        | CMATN-              | 190°                   | 150 sec.    | medium       | top    | Remove fluff and prepress for 10 seconds.  |
| Coaster (cardboard)                  | COAC-               | 180°                   | 155 sec.    | medium       | top    | Do not stick the printout directly onto the product, otherwise the carton will tear when pulled off. TexPrint HR paper recommended.  |
| Animal collar                        | COL-M-              | 185°                   | 60 sec.     | medium       | top    | The plastic parts must not come into contact with the heating plate.   |

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| Aluminium Duraluxe                    | DL-            | 190°                   | 120 sec.    | light    | bottom | Remove protective foil. Simply wipe off paper dust after pressing. For small photo boards up to 20 x 28 cm, 120 seconds. From 40 x 60 cm, 180 seconds.  |
| Grave signs (Duraluxe)                | DL-WM-/DL-WG-  | 205°                   | 60 sec.     | medium   | bottom | Pull off protective foil. After pressing, wipe off the paper dust on the surface with water.  |
| Aluminium Duraluxe Salt Lake          | DL-WSL-        | 190°                   | 180 sec.    | light    | bottom | No protective film.   |
| Shower mat/doormat                    | DMN-3/-4/-5    | 190°                   | 150 sec.    | medium   | top    | Remove fluff and prepress for 60 seconds. Apply adhesive tape on the back only. For DMN-3, place non-stick film (PET-50) underneath to prevent the anti-slip rubber nubs from sticking. Allow mat to cool on a flat surface. For the large mat, increase the press time to 180 seconds if necessary.  |
| Dog leash (printable aluminium plate) | DOGL           | 190°                   | 60-70 sec.  | medium   | bottom | Press the metal plate only. Remove protective film.   |
| Document folder                       | DOKN-          | 190°                   | 90 sec.     | high     | top    | Cover the fake leather with heat-resistant adhesive tape. Remove fluff and prepress for 60 seconds. Place the printout while hot.   |
| Acrylic Emo-Frame                     | EFA- / EFAL    | 200°                   | 90 sec.     | light    | top    | Important ! Remove the protective film before pressing. Do not mirror the printout. Press the product into the appropriate jig (EFAJ-) when hot and allow to cool while rolling occasionally with 2 modeling rollers (article no. EFAJ-CBR-).   |
| Sleep mask                            | EYEN-MASK-     | 190°                   | 70-100 sec. | high     | top    | Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds.   |
| Fan scarf                             | FAN-SCHAL      | 190°                   | 90 sec.     | high     | top    | Fully printable. Printable on both sides, but print each side separately. Remove fluff and prepress for 10 seconds.   |
| Fan scarf, fluffy                     | FAN-SCHAL-FL   | 195°                   | 210 sec.    | medium   | top    | Printable on both sides, but print each side separately. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds. Leave printout larger than product to avoid paper margins when pressing.   |
| Sublifix                              | FE-SF-         | 180°                   | 45 sec.     | high     | top    | Remove fluff and prepress for 5 seconds. Remove the T-shirt from the press and allow the T-shirt to cool. Place FOREVER Subli-Flex 202 on the textile and put 10 sheets of plain paper on the transfer and press for 15 sec. Open the press and take the T-shirt out and let it cool down briefly. Press for 30 sec. (without 10 sheets) and let the transfer cool down completely. Finally, peel off the polyester film. |
| Sandals/Bathing slippers              | FLIPN-         | 180°                   | 50-60 sec.  | medium   | top    | Remove fluff. After cooling down, pull the straps through the holes with metal pliers (FLIP-MP).  |

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| Birch wood panels                  | FPL-                    | 190°                   | 120 sec.    | medium   | top    | Suitable SUP inlay necessary. Prepress 60 seconds. After pressing and complete cooling down, it must be treated with FPL-CLEAN to avoid residues. Gloves are recommended.  |
| Gift wrapping                      | GBOX-KART               | 190°                   | 70-100 sec. | high     | top    | Printable on both sides, but print each side separately. When pressing the second side, do not fix the printout on the back.   |
| Glass clocks                       | GC-3-                   | 180°                   | 250 sec.    | light    | bottom | Do not mirror the printout. White coated side is printed.  |
| Glass cutting board/coaster        | GCB-, GCOA-             | 200°                   | 240 sec.    | medium   | bottom | Do not mirror the printout. White coated side is printed.  |
| Glass hanger                       | GH-                     | 180°                   | 240 sec.    | light    | bottom | Do not mirror the printout. White coated side is printed.  |
| Tea towel                          | GMI-70                  | 195°                   | 120 sec.    | high     | top    | Remove fluff and prepress for the entire time.   |
| Money clip                         | GSK-                    | 200°                   | 45 sec.     | medium   | bottom | Press only the metal plate. Remove protective film.  |
| Maxi board                         | HB-3-385-U              | 200°                   | 90 sec.     | medium   | top    | Remove protective film.  |
| Wall clock (MDF)                   | HBCR-/HBCQ-/HBCH-       | 200°                   | 70 sec.     | medium   | top    | Remove protective film. Briefly press the reverse side.  |
| Wall Clock animal design           | HBCW-                   | 200°                   | 70 sec.     | medium   | top    | Remove protective film.  |
| Wall coat rack                     | HBWG-                   | 200°                   | 70 sec.     | medium   | top    | Remove protective film.  |
| Dog neckerchief                    | HHTN-W-                 | 195°                   | 90 sec.     | high     | top    | Remove fluff and prepress for 30 seconds. For full-surface printing, even out the corner at the bottom with a folded corner of paper. Remove fluff.  |
| Puzzle (wood)                      | HP-/HPF-                | 200°                   | 80 sec.     | high     | top    | Prepress for 30 seconds.   |
| Handbag mirror                     | HSP-                    | 190°                   | 70 sec.     | medium   | bottom | Press only the metal plate. Remove protective film.  |
| T-shirt, sweat-shirt, sports shirt | JNAR-/JNAV-/JNLR-/JNLV- | 190°                   | 70 sec.     | Mittel   | top    | Can be printed on both sides. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges during pressing. |
| Stool for children                 | KI-HO-                  | 190°                   | 80 sec.     | medium   | top    | Note the limited print area. Leave the zip outside the press. Remove fluff and pre-press for 10 seconds.   |
| Pillowcase                         | KISN-BEZ-               | 185°                   | 90 sec.     | light    | top    | Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 30 seconds. Place protective paper or non-stick film (PET-50) in between.  |
| Pillowcase, fluffy                 | KISN-BEZ-FL-40          | 195°                   | 90 sec.     | medium   | top    | Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 30 seconds. Place protective paper or non-stick film (PET-50) in between.  |
| Pillowcase, printed on one side    | KISN-PP                 | 185°                   | 90 sec.     | light    | top    | Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 30 seconds. Place protective paper or non-stick film in between.  |
| Seat cushion                       | KISN-ST1-               | 195°                   | 90 sec.     | high     | top    | Cover the Velcro fastener with heat-resistant tape. Leave the zip outside the press. Remove fluff and prepress for 90 seconds.   |

| Article name                               | Article number         | Temp. °C<br>Sublisplash | Time       | Pressure     | Paper  | Remark/tip   |
|--|------------------------|-------------------------|------------|--------------|--------|--|
| Tie  | KRAN-                  | 185°                    | 40-50 sec. | medium       | top    | Remove fluff an prepress for 10 seconds.   |
| Lampshade                                  | LAMP                   | 180°                    | 2 min.     | light/medium | top    | Place non-stick paper underneath and cover with non-stick film (PET-50). Mirror the printout, press the shiny side. Leave to cool under weight.  |
| Spare plates bread box                     | LB-EP-7 / LBKS-        | 200°                    | 60 sec.    | very light   | bottom | Remove protective film.  |
| Padlock                                    | LOCK-                  | 200°                    | 45 sec.    | medium       | bottom | Press only the metal plate. Remove protective film.  |
| Laptop bag                                 | LSN-2-                 | 190°                    | 90 sec.    | high         | top    | Insert the silicone foam mat (SI-10). Leave the zip closed. Remove fluff and prepress for 30 seconds. Print larger than the product to avoid paper edges.  |
| Aluminium replacement plate / metal magnet | MAGM-                  | 190°                    | 70 sec.    | medium       | top    | Remove protective film.  |
| Face mask                                  | MASK-                  | 190°                    | 90 sec.    | high         | top    | With MASK-5, full-surface printing is not recommended due to the centre seam. If necessary, tighten the mask a little when fixing it to avoid wrinkles. Remove fluff and prepress.                       |
| Gift box                                   | MD-                    | 200°                    | 70 sec.    | medium       | bottom | Press only the metal plate. Remove protective film.  |
| Memory game                                | MEM-G                  | 180°                    | 90 sec.    | high         | top    | Shortly press the back side after the transfer has been done.  |
| Tiles (marble)                             | MFL-M-                 | 190°                    | 5 min.     | light        | bottom | Place silicone foam mat (SI-10) on the work surface for better pressure distribution. Preheat the silicone foam mat to obtain an optimal printing result.  |
| Mousepad                                   | MPN-/MPL-              | 195°                    | 90 sec.    | medium       | top    | Remove fluff and prepress for 20 seconds. Cover with non-stick foil (PET-50).  |
| Tennis socks                               | MRSOCK / MRBT- / MRBSC | 195°                    | 40 sec.    | high         | top    | Only remove the cardboard insert after pressing, remove the lint and place only the shaft under the press.   |
| Mini Shirt                                 | MSHIRT-1               | 195°                    | 90 sec.    | medium       | top    | Remove fluff and prepress for 10 seconds. Leave the printout larger than the product to avoid paper edges.   |
| Ornament                                   | ORN-                   | 195°                    | 90 sec.    | medium       | top    | No protective film. Can be printed over the entire surface. Printable on both sides, but print each side separately. Do not attach the printout to the back while pressing the other side.               |
| Patch labels                               | PEP-                   | 170°                    | 100 sec.   | very light   | top    | Remove fluff. Place non-stick film (PET-50) directly under the product. Peel off the printout from the patch while warm. Press onto the textile at 200°C for 12-15 seconds. Tip: use a manual press!     |
| Animal bed, printable pillow               | PET-BED                | 195°                    | 90 sec.    | medium       | top    | Leave the zip outside the press. Remove fluff and prepress for 10 seconds.   |
| Sublileather                               | PL-                    | 195°                    | 55 sec.    | high         | top    | Mask the artificial leather parts with heat-resistant adhesive tape. Pre-press for 20 seconds. Do not attach the printout to the back. Cover with non-stick film (PET-50). Remove the adhesive tape cold |

| Article name                      | Article number                         | Temp. °C<br>Sublispash | Time         | Pressure | Paper      | Remark/tip   |
|-----------------------------------|--|------------------------|--------------|----------|------------|--|
| Jewellery box (imitation leather) | PL-JB                                  | 195°                   | 55 sec.      | high     | top        | Mask the artificial leather parts with heat-resistant adhesive tape. Pre-press for 20 seconds. Do not attach the printout to the back. Cover with non-stick film (PET-50). Remove the adhesive tape cold.  |
| Vesper board                      | POLY-CB                                | 195°                   | 150 sec.     | high     | top        | Prepress for 30 seconds. Fix the printout immediately. Cover with SIGU-1-25x30. Press immediately for 150 seconds, remove the board from the press, turn it over and press again immediately for 150 seconds. Straighten the board while hot and immediately throw it into cold water. |
| Puzzle (cardboard box)            | PUR-                                   | 185°                   | 60 Sec.      | medium   | top        | Pre-press the reverse side for 30 seconds.   |
| Puzzle (cardboard box)            | PPUZ-                                  | 190°                   | 110 sec.     | medium   | top        | Prepress the reverse side for 60 seconds.  |
| Flag fabric                       | PSA-/PFG-                              | 185°                   | 60 sec.      | medium   | top        | Remove fluff and prepress for 10 seconds.  |
| Patch labels                      | PTP-                                   | 190°                   | 60 sec.      | light    | top        | Remove fluff. Place non-stick film (PET-50) directly under the product.  |
| Embroidery frame for patching     | PTQ-                                   | 200°                   | 60 sec.      | high     | top        | Place non-stick film (PET-50) directly under the product. For a full-surface print, additionally place a silicone foam mat under the non-stick film. Cold peel the transfer paper from the label and press it onto the textile at 200°C, strong pressure for 12-15 sec.                |
| Magnet (Puzzle/Sticker)           | PUZMA-/STIMA-                          | 150°                   | 250 sec.     | medium   | top/bottom | Peel adhesive tape cold.   |
| Card holder                       | RFID-CB                                | 190°                   | 60-70 sec.   | medium   | bottom     | Press only the metal plate. Remove protective film.  |
| Acrylic glass subclrylic          | SC-2200/SC-2210/SC-211/SC-2225/SC-2215 | 195°                   | 100-120 sec. | high     | top        | Wooden board at least 0.5 cm thick as a base for better pressure distribution, protective paper in between. Printable side up. Prepress at 195° for 5min. Pre-press. Print side up at 195° for 120sec. pressing. Do not remove the protective film until it has cooled down.           |
| Glass cleaning cloth              | SCC-                                   | 185°                   | 40-50 sec.   | light    | top        | Printable on both sides, but print each side separately. Remove fluff and prepress for 10 seconds. Do not fix transfer paper with heat-resistant adhesive tape.  |
| Slate/slate board glossy          | SCH-/SCHG-                             | 180°                   | 720 sec.     | light    | bottom     | Place thin silicone foam mat (SI-02) on the work surface for better pressure distribution. Do not fix the printout on the back. Depending on the press model, the time must be set to 360 seconds. After the first timeout, open the press and close it again immediately.             |
| Sequins pillowcases               | SEQ-KIS-                               | 180°                   | 90-120 sec.  | medium   | top        | Leave zipper outside the press.  |
| Sequin Pillowcases (Heart Shape)  | SEQ-KIS-HZ                             | 180°                   | 90-120 sec.  | medium   | top        | Leave the zip outside the press. Leave open. Immediately open the cover while hot and fill.  |

| Article name             | Article number  | Temp. °C<br>Sublispash | Time        | Pressure   | Paper | Remark/tip   |
|--------------------------|-----------------|------------------------|-------------|------------|-------|--|
| Sequins patches          | SEQ-PA          | 180°                   | 90-120 sec. | medium     | top   | Note the restricted printing range. The patch is pressed directly onto the textile. Prepress the textile for 10 seconds. As soon as the textile has cooled down, the patch can no longer be removed. Press again for 10 seconds. |
| Bambo cutting board      | SFS-BB-CB-3035  | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use textured side. In the case of water marks, wipe off with a damp cloth after cooling.   |
| Solid wood table leaf    | SFS-MH-BT24-58R | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood bottle opener    | SFS-SP3-BO-01   | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood coaster          | SFS-SP3-CO-95Q  | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood key ring         | SFS-SP3-KR-RE   | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood door hanger      | SFS-SP5-DH-01   | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood picture frame    | SFS-SP5-PF-02   | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Plywood photo panel      | SFS-SP5-PP-05   | 190°                   | 240 sec.    | high       | top   | Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.   |
| Cuddly animal shirt      | SHIRT-          | 195°                   | 90 sec.     | medium     | top   | Place silicone foam mat (SI-10) on the work surface for better pressure distribution. Remove fluff and prepress for 10 seconds.  |
| Hotel Slipper            | SLIPPER-W/-KID  | 190°                   | 70 sec.     | medium     | top   | Insert inlay SI-10-28x9 or SI-06-22x8 (Kids). Remove fluff and prepress for 10 seconds.  |
| Socks                    | SOCK-           | 185°                   | 120 sec.    | medium     | top   | Only white polyester border is printable. Remove fluff and prepress for 10 seconds.  |
| Socks                    | SOCK-V          | 185°                   | 120 sec.    | medium     | top   | Remove fluff and prepress for 20 sec. When printing the back of the sock, pull the edges a little over the edge.   |
| Self-adhesive foil       | SPM-            | 200°                   | 180 sec.    | high       | top   | Place non-stick film (PET-50) directly under the product. Position adhesive foil on printout, cover additionally with another non-stick foil and press.  |
| MDF Picture frame        | SST-13x18-      | 195°                   | 90 sec      | medium     | top   | Remove protective film. The protective film on the back can be left on for the pressing process.   |
| Photo board with writing | SST-18x18-      | 195°                   | 90 sec.     | medium     | top   | Remove the protective film. The protective film on the back can be left on for the pressing process.   |
| Aluminium Sublistar      | SST-AG-         | 190°                   | 90 sec.     | very light | top   | Remove protective film. Cover with SST-TEX-ROLL.   |
| Hard Fibre Photo Board   | SST-CF-25       | 195°                   | 90 sec.     | medium     | top   | Remove protective film.  |
| Wall clock               | SST-CLOCK-      | 195°                   | 60 sec.     | medium     | top   | Remove protective film.  |

| Article name                     | Article number     | Temp. °C<br>Sublisplash | Time         | Pressure | Paper      | Remark/tip   |
|----------------------------------|--------------------|-------------------------|--------------|----------|------------|--|
| Coaster (MDF)                    | SST-COA            | 195°                    | 110 sec.     | medium   | top        | Pre-press for 30 seconds   |
| Thermometer with stand           | SST-DT-            | 200°                    | 40 sec.      | medium   | top        | Remove protective film.  |
| Hard fibre board                 | SST-HP-            | 195°                    | 120 sec.     | high     | top        | Remove the protective film.  |
| Keychain (MDF)                   | SST-KR             | 180°                    | 90 sec.      | medium   | top        | Printable on both sides, but print each side separately. Remove protective film. When pressing the second side, do not attach the printout to the reverse side.  |
| Table set (MDF)                  | SST-PM             | 195°                    | 150 sec.     | medium   | top        | Remove the protective film. Prepress the reverse side the entire time. Allow to cool under weight.   |
| Player pass                      | SST-SP-            | 170°                    | 190-230 sec. | high     | top        | Pre-press front and back side for 30 seconds each.   |
| Vaportex-cloth                   | SST-TEX-100        | 190°                    | 70 sec.      | medium   | top        | Pre-press for 10 seconds   |
| Bistro table (MDF)               | SST-TT-59x110      | 195°                    | 300 sec.     | medium   | top        | Remove protective film. Prepress the reverse side for 30 seconds.  |
| Bistro table (MDF)               | SST-TT-59x59/59 -R | 195°                    | 300 sec.     | medium   | top        | Remove protective film. Prepress the reverse side for 30 seconds.  |
| Embroidery frame for sewing on   | STN-               | 200°                    | 60 sec.      | high     | top        | For a full-surface print, also place a cut silicone foam mat underneath.   |
| Underwear                        | STR-/BOXER-/PANTY- | 185°                    | 60 sec.      | light    | top        | Insert silicone foam mat (SI-10). Remove fluff and prepress for 10 seconds. Cover the area of the seams and elastics additionally with a silicone foam mat. These must not come into contact with the heating plate. |
| Polyester flock                  | SUB-               | 190°                    | 60 sec.      | medium   | top        | Let the flock cool down after the transfer. Cut/plot the shape and then remove the paper backing. Press onto the textile with 160°C and 20 sec.  |
| Refrigerator magnet ceramic tile | TILE-GM-55         | 200°                    | 480 sec.     | light    | bottom     |  |
| Tiles (ceramic)                  | TILE-G             | 200°                    | 10 min.      | light    | bottom     |  |
| Potholders                       | TOPF-              | 185°                    | 70 sec.      | medium   | top        | Remove fluff and prepress for 10 seconds.  |
| Wooden tray                      | TRAY-              | 180°                    | 110 sec.     | high     | top        | Don't prepress.  |
| Table set (high gloss)           | TS-1               | 180°                    | 80 sec.      | medium   | top        | Prepress the reverse side for 02:30 minutes. Place paper directly under the item, after prepressing turn the item over and press for 80 seconds.   |
| Table set (jute)                 | TS-5               | 190°                    | 90-120 sec.  | medium   | top        | Place non-stick film (PET-50) directly under the product. Remove fluff and prepress for 10 seconds.  |
| Table set (textile)              | TSN-2              | 200°                    | 50 sec.      | medium   | top        | Remove fluff and prepress for 10 seconds.  |
| Table set (textile, two-layer)   | TSN-4              | 195°                    | 100 sec.     | high     | top        | Remove fluff and prepress for 10 seconds.  |
| Multifunctional scarf            | TUB-1              | 190°                    | 150 sec.     | high     | top/bottom | Remove fluff and prepress for 100 seconds. Place protective paper or non-stick foil (PET-50) in between.   |

| Article name                | Article number | Temp. °C<br>Sublispash | Time       | Pressure  | Paper  | Remark/tip   |
|-----------------------------|----------------|------------------------|------------|-----------|--------|--|
| Business card box           | VK-BOX         | 200°                   | 45 sec.    | medium    | bottom | Do not remove the protective paper of the adhesive layer before printing, only peel it off after the printing process and stick the plate onto the box. Remove the protective film.  |
| Longsleeve                  | VSA/VSL        | 185°                   | 50 sec.    | light     | top    | Can be printed on both sides. Always cover T-shirt labels. Lint removal. Light paper edges and shiny spots fade after the first wash. In case of marks from the heating plate, press the shirt for 3 seconds. For dark shirts use the following parameters: 170° 30 seconds. |
| Wall hanging/wall calendar  | WALLN-1        | 190°                   | 60 sec.    | medium    | top    | Remove fluff and prepress for the entire time.   |
| Purse                       | WALN-          | 200°                   | 60-70 sec. | very high | top    | Cover the leatherette parts with heat-resistant tape. Place only the cover under the press. Remove fluff and prepress for the entire time. Position printout while hot. Peel off the adhesive tape cold.   |
| Wallet with velcro fastener | WALN-TEEN      | 190°                   | 100 sec.   | very high | top    | The plastic part must not come into contact with the heating plate. Remove the fluff and prepress for the entire time.   |
| Safety waistcoat            | WESTE-1        | 190°                   | 90 sec.    | medium    | top    | Reflectors must not come into contact with the heating plate.  |
| Hot water bottle            | WFN-           | 190°                   | 60 sec.    | medium    | top    | Remove fluff and prepress for 30 seconds.  |
| Pennant                     | WI-            | 185°                   | 50-60 sec. | medium    | top    | Remove fluff and prepress for 10 seconds.  |
| Wine box                    | WINE-          | 190°                   | 90 sec.    | medium    | top    | Remove the protective film and press directly. It is best not to place it directly on the pressing plate, but to place a textile underneath to absorb the moisture.  |
| Car Sunshade                | ZISSN          | 190°                   | 70 sec.    | medium    | top    | Product label must not come into contact with the heating plate.   |

| Article name                 | Article number   | Temp. °C<br>Sublispash | Time        | Pressure    | Paper | Remark/tip   |
|------------------------------|--|------------------------|-------------|-------------|-------|--|
| Bags                         | BAGN -20/-30/-32/-33/-34/-35/-60/-62/-63/-64/-66/-68/-70/-71/-72/-73/-74/-75 | 190°                   | 120 sec.    | high        | top   | Remove fluff and prepress for 30 seconds. Place the flap only with the printable area under the heating plate.   |
| Shopping bags                | BAGN-1/2/3-W   | 190°                   | 70 sec.     | medium      | top   | Remove the lint and prepress for 30 seconds. Leave the handle outside the press. Place protective paper or non-stick foil (PET-50) in between.   |
| Kindergarten bag             | BAGN-40  | 190°                   | 60 sec.     | high        | top   | Remove fluff and prepress for the entire time. For full-surface prints, mask the flap with heat-resistant adhesive tape.   |
| Pencil case                  | BAGN-50-K  | 190°                   | 70 sec.     | high        | top   | Remove the contents from the pencil case beforehand. Insert the SI-12-BAGN-50 inlay. Preheat the silicone foam mat to obtain an optimal print result. Remove the lint and pre-press for the entire time. Tape the edges with heat-resistant tape. Insert article sideways into the press. Insert counterpressure on the other side. Position printout while hot. |
| Drawstring bag               | BAGN-80  | 190°                   | 60 sec.     | medium/high | top   | Remove fluff and prepress for 30 seconds.  |
| Boule bag                    | BAGN-BOU-S   | 190°                   | 70 Sek      | very high   | top   | Insert the SI-25-BOU inlay. Remove the lint and prepress for the entire time. Observe the restricted pressure range. Insert article sideways into the press. Insert counterpressure on the other side. Position printout while hot.  |
| Cool bag                     | BAGN-COOL  | 190°                   | 120 sec.    | high        | top   | Remove fluff and prepress for the entire time. Place a silicone foam mat (SI-10) on the work surface for better pressure distribution. For full-surface prints, mask the flap with heat-resistant adhesive tape.   |
| Gym bag                      | BAGN-GYM   | 190°                   | 70 sec.     | medium      | top   | Open the knot and remove the cord. The rings and the imitation leather must not come into contact with the heating plate. Remove the lint and prepress for 30 seconds. Place protective paper or non-stick foil (PET-50) in between.   |
| Gym bag (natural look)       | BAGN-GYM-N   | 190°                   | 90-120 sec. | medium      | top   | Open the knot and remove the cord. The rings and the imitation leather must not come into contact with the heating plate. Remove the lint and prepress for 30 seconds. Place protective paper or non-stick foil (PET-50) in between.   |
| Toilet bag                   | BAGN-TB-2  | 190°                   | 100 sec.    | high        | top   | Remove the hook for the door fastening. Remove the lint from the tab and pre-press for the entire time. Cover leather and plastics with heat-resistant tape. Insert the article sideways into the press.   |
| Cell phone case              | BAG-SP-150/-170  | 190°                   | 60-70 sec.  | very high   | top   | Remove fluff and prepress for 30 seconds.  |
| Mini coin purse, Pencil case | WALN-ZIP, BAGN-PC  | 190°                   | 60 sec.     | very high   | top   | Remove the lint and prepress for 10 seconds. Insert inlay SI-25-. Insert the article sideways into the press. Insert counterpressure on the other side. Position printout while hot.   |

| Article name                       | Coating                 | Article number      | Temp. °C<br>Sublisplash | Standbytem<br>peratur | Time         | Pressure   | Heating element          | Water bath | Remark/tip  |
|------------------------------------|-------------------------|---------------------|-------------------------|-----------------------|--------------|------------|--------------------------|------------|---|
| Ashtray                            |                         | ASH-                | 175°                    | 170°                  | 15 sec.      | medium     | MPR-80/MPR-3-80          | yes        | Use a second ashtray for optimal pressure distribution.   |
| Ceramic mug with cork base and lid | Sublistar®              | BEN-                | 175°                    | 170°                  | 50 sec.      | medium     | MPR-80/MPR-3-80          | yes        | Remove the cork base and the lid before pressing.   |
| Stainless steel thermo box         | ublistar® / SunCoating  | CAN-                | 155°                    | 150°                  | 15 sec.      | light      | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.  |
| Colour changing mug                | SubSEEK™/Sublistar®     | CC-/WOW-            | 160°                    | 155°                  | 90-120 sec.  | medium     | MPR-80/MPR-3-80          | yes        | Attention: Surface very sensitive to scratches! Mug must be completely submerged to cool down, otherwise there will be an edge. |
| Colour changing mug                | ublistar® / Orca Coatin | CC-GLITTER-         | 175°                    | 170°                  | 70 sec.      | medium     | MPR-80/MPR-3-80          | yes        | Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form.          |
| Ceramic candles - tealight holders |                         | CDH-                | 175°                    | 170°                  | 70 sec.      | medium     | MPR-80/MPR-3-80          | yes        | Use a second mug for optimal pressure distribution.   |
| Ceramic jar with wooden lid        | Sublistar®              | COOKIE              | 175°                    | 170°                  | 75 sec.      | medium     | MPR-3-94                 | no         | Unscrew the lid before processing. Opening to the right.  |
| Ceramic mug                        | DURAGLAZE®              | DINKY-/SPARTA-DG    | 175°                    | 170°                  | 70 sec.      | medium     | MPR-72/MPR-3-72          | no         | Use a second mug for optimal pressure distribution.   |
| Ceramic mug                        | SubSEEK™                | DINKY-F             | 175°                    | 170°                  | 40-50 sec.   | medium     | MPR-72/MPR-3-72          | yes        |   |
| Bathroom set                       | Orca Coating            | DISP-               | 180°                    | 175°                  | 20 sec.      | medium     | MPR-72/MPR-3-72          | yes        |   |
| Partner mug                        | DURAGLAZE®              | DUO-DG              | 175°                    | 170°                  | 70 sec.      | medium     | MPR-80/MPR-3-80          | no         |   |
| Partner mug                        | Orca Coating            | DUO-S               | 175°                    | 170°                  | 70 sec.      | medium     | MPR-80/MPR-3-80          | yes        |   |
| Enamel mug                         | Sublistar®              | EMAILLE-12          | 180°                    | 175°                  | 70 - 90 sec. | high/light | MPR-80/MPR-3-80/MPR-3-12 | yes        | The paper should not extend beyond the bottom rim of the mug.   |
| Enamel mug                         | Orca Coating            | EMAILLE-12N         | 175°                    | 170°                  | 80 sec.      | high/light | MPR-80/MPR-3-80/MPR-3-12 | yes        | The paper should not extend beyond the bottom rim of the mug.   |
| Enamel mug                         | Orca Coating            | EMAILLE-18          | 175°                    | 170°                  | 100 sec.     | high/light | MPR-3-94                 | yes        | Only possible with MPR-2/-3. Mug opening pointing to the right. The paper should not protrude beyond the lower rim of the mug.  |
| Glass beer mug                     | Orca Coating            | GL-BK-              | 160°                    | 155°                  | 30 sec.      | medium     | MPR-80/MPR-3-80          | no         |   |
| Ceramic mug FIREFLY                |                         | GLOW                | 175°                    | 170°                  | 70 sec.      | medium     | MPR-80/MPR-3-80          | yes        |   |
| Shot glass                         | Orca Coating            | GL-SG-W-1/GL-SG-S-1 | 160°                    | 155°                  | 90 sec.      | medium     | MPR-3-K02                | no         |   |
| Glass mug                          | Sublistar®              | GL-TA-              | 165°                    | 160°                  | 40 sec.      | medium     | MPR-80/MPR-3-80          | no         |   |
| Glass mug                          | Orca Coating            | GL-TAC-             | 160°                    | 155°                  | 90-120 sec.  | medium     | MPR-80/MPR-3-80          | no         | Preheat.  |

| Article name                       | Coating                    | Article number    | Temp. °C<br>Sublispash | Standbytem<br>peratur | Time          | Pressure | Heating element   | Water bath | Remark/tip   |
|------------------------------------|----------------------------|-------------------|------------------------|-----------------------|---------------|----------|-------------------|------------|--|
| Tealight holder                    | Sublistar®                 | GL-TL-S           | 160°                   | 155°                  | 90-120 sec.   | medium   | MPR-72/MPR-3-72   | no         | MU-SITA-1 can be used as a supplement for better heat and pressure distribution.                     |
| Eco-mug                            | Sublistar®                 | HENRY             | 155°                   | 150°                  | 300 sec.      | medium   | MPR-K17/MPR-3-K17 | no         | If using UltraChrome ink, please press at 180° for 300 seconds.                                      |
| Espresso cup                       | Sublistar®                 | ITALIA            | 180°                   | 175°                  | 90 - 120 sec. | medium   | MPR-3-60          | yes        | Only possible in MPR-2/-3. Insert close to the temperature sensor (right).                           |
| Ceramic mug                        | DURAGLAZE®                 | JUMBO-DG          | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | no         |  |
| Ceramic mug                        | Sublistar®                 | JUMBO-S           | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug                        | Sublistar®                 | JUMBO-ST          | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic conical mug                | DURAGLAZE®                 | LATTE-12-DG       | 175°                   | 170°                  | 70 sec.       | medium   | MPR-K12/MPR-3-K12 | no         |  |
| Ceramic conical mug/flower pot     | Sublistar®                 | LATTE-12-S/POT-10 | 175°                   | 170°                  | 70 sec.       | medium   | MPR-K12/MPR-3-K12 | yes        |  |
| Ceramic conical mug                | DURAGLAZE®                 | LATTE-17-DG       | 175°                   | 170°                  | 70 sec.       | medium   | MPR-K17/MPR-3-K17 | no         |  |
| Ceramic conical mug                | Orca Coating               | LATTE-17-S        | 175°                   | 170°                  | 70 sec.       | medium   | MPR-K17/MPR-3-K17 | yes        |  |
| Ceramic conical mug                | DURAGLAZE®                 | LATTE-7-DG        | 175°                   | 170°                  | 30 sec.       | medium   | MPR-K12/MPR-3-K07 | no         |  |
| Ceramic conical mug                | Orca Coating               | LATTE-7-S         | 175°                   | 170°                  | 70 sec.       | medium   | MPR-3-K07         | yes        |  |
| Ceramic mug                        | DURAGLAZE®                 | LENA-DG/MARIE-DG  | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | no         |  |
| Ceramic mug                        | SubSEEK™                   | LENA-F            | 175°                   | 170°                  | 60-70 sec.    | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug                        | Subli-G                    | LENA-G            | 175°                   | 170°                  | 90 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug in neon colours        | Orca Coating               | LENA-NEON-        | 150°                   | 145°                  | 115 sec.      | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug mother of pearl effect | Orca Coating               | LENA-PM-          | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | no         |  |
| Ceramic mug                        | Orca Coating               | LENA-S/MARIE-S    | 175°                   | 170°                  | 70 sec.       | medium   | MPR80/MPR-3-80    | yes        |  |
| Ceramic mug                        | Orca Coating               | LENA-S-SAT        | 175°                   | 170°                  | 70 sec.       | medium   | MPR80/MPR-3-80    | yes        |  |
| Ceramic mug                        | Sublistar®                 | LENA-ST-/MARIE-ST | 175°                   | 170°                  | 70 sec.       | high     | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug                        | Sublistar®                 | MAC-              | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Stainless steel mug                | Orca Coating               | MARTIN-08/TREK-08 | 175°                   | 170°                  | 10 sec.       | light    | MPR-72/MPR-3-72   | no         |  |
| Stainless steel mug                | Orca Coating               | MARTIN-11/TREK-10 | 175°                   | 170°                  | 10 sec.       | light    | MPR-80/MPR-3-80   | no         |  |
| Ceramic mug in gold/silver         | Orca<br>Coating/Sublistar® | META-             | 175°                   | 170°                  | 50 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Espresso cup                       | Sublistar®                 | MILANO            | 175°                   | 170°                  | 70 sec.       | medium   | MPR-3-60          | yes        | Only pressable in MPR-2/-3. Insert close to the temperature sensor (right).                          |
| Milk Can                           | Sublistar®                 | MILK-320          | 175°                   | 170°                  | 70-100 sec.   | medium   | MPR-72/MPR-3-72   | yes        |  |
| Milk Can                           | Sublistar®                 | MILK-450          | 175°                   | 170°                  | 70-100 sec.   | medium   | MPR-80/MPR-3-80   | yes        |  |
| Ceramic mug, black                 | Sublistar®                 | NORA-S            | 160°                   | 155°                  | 150-180 sec.  | medium   | MPR-80/MPR-3-80   | yes        |  |
| Beer mug                           | Orca Coating               | PEK-25            | 175°                   | 170°                  | 70 sec.       | medium   | MPR-80/MPR-3-80   | yes        |  |
| Beer mug                           | Orca Coating               | PEK-50            | 175°                   | 170°                  | 70 sec.       | medium   | MPR-3-94          | yes        | Only possible with MPR-2/-3. Insert the bulge of the jug base into the recess in the element (left). |

| Article name                                  | Coating                   | Article number           | Temp. °C<br>Sublisplash | Standbytem<br>peratur | Time       | Pressure     | Heating element                    | Water bath | Remark/tip   |
|---|---------------------------|--------------------------|-------------------------|-----------------------|------------|--------------|------------------------------------|------------|--|
| Pens Cups                                     | SunCoating®               | PH-BU-95 / PH-11-O       | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | yes        | Remove the lid before processing.  |
| Plastic mug                                   |                           | POLY-06                  | 165°                    | 160°                  | 30 sec.    | light/medium | MPR-72/MPR-3-72                    | yes        | Insert the appropriate TOOL-.<br>Remove before placing in water bath.  |
| Plastic mug                                   |                           | POLY-11                  | 170°                    | 165°                  | 60-90 sec. | medium       | MPR-80/MPR-3-80                    | yes        | Insert the appropriate TOOL-.<br>Remove before placing in water bath.<br>Mouthpiece is inserted flush on the left. |
| Conical stainless steel mug                   |                           | POLY-17-SCUP             | 175°                    | 170°                  | 240 sec.   | medium       | MPR-K17/MPR-3-K17                  | no         | Note the restricted print area.  |
| Conical stainless steel mug                   |                           | POLY-17-SMUG             | 175°                    | 170°                  | 240 sec.   | medium       | MPR-K17/MPR-3-K17                  | no         | Note the restricted print area.  |
| Conical plastic mug                           |                           | POLY-LATTE-12            | 165°                    | 160°                  | 60 sec.    | light/medium | MPR-K12/MPR-3-K12                  | yes        | Insert the appropriate TOOL-.<br>Remove before placing in water bath.  |
| Conical plastic mug                           |                           | POLY-LATTE-17            | 170°                    | 165°                  | 120 sec.   | medium       | MPR-K17/MPR-3-K17                  | yes        | Insert the appropriate TOOL-.<br>Remove before placing in water bath.  |
| Conical stainless steel drinking cup          |                           | POLY-STU-                | 165°                    | 160°                  | 60 sec.    | light        | MPR-K17/MPR-3-K17                  | ja         | Insert the appropriate TOOL-.<br>Remove before quenching.  |
| Plastic mug                                   |                           | POLY-TRAVEL-             | 165°                    | 160°                  | 30 sec.    | light/medium | MPR-80/MPR-3-80                    | yes        | Insert the appropriate TOOL-.<br>Remove before placing in water bath.  |
| Ceramic mug/Spoon mug                         | Orca Coating              | RH-/TTL-                 | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | yes        | Place the spoon cup close to the temperature sensor.   |
| Ceramic mug/Spoon mug                         | DURAGLAZE®                | RH-DG-/TTH-DG-/TTL-DG-   | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | no         | Place the spoon cup close to the temperature sensor.   |
| Ceramic mug                                   | Sublistar®                | RH-ST-                   | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | yes        |  |
| Stainless steel thermo cup                    | Sublistar®                | ROB-                     | 160°                    | 150°                  | 30 sec.    | light        | MPR-3-125 / MPR-3-80               | yes        |  |
| Money box                                     | SunCoating®               | SD-11-O                  | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | yes        | Remove the lid before processing.  |
| Stainless steel thermo cup                    | Sublistar®                | SLIM-                    | 155°                    | 150°                  | 30 sec.    | medium       | MPR-72/MPR-3-72/MPR-3-20/MPR-3-250 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo cup in glitter colours |                           | SLIM-SPARK               | 160°                    | 155°                  | 30 sec.    | light        | MPR-72/MPR-3-72/MPR-3-20           | yes        | Unscrew the lid before processing.   |
| Ceramic cup in glitter colours                | Sublistar®                | SPARK-/SPARK-BC          | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | yes        |  |
| Ceramic mug                                   | Sublistar®                | SPARTA-S                 | 175°                    | 170°                  | 70 sec.    | medium       | MPR-72/MPR-3-72                    | yes        |  |
| Ceramic cup, stackable                        | DURAGLAZE®                | STACK-DG                 | 175°                    | 170°                  | 70 sec.    | medium       | MPR-80/MPR-3-80                    | no         |  |
| Ceramic stackable mug                         | Sublistar® / Orca Coating | STACK-S                  | 175°                    | 170°                  | 70 sec.    | medium       | MPR-72/MPR-3-72                    | yes        |  |
| Slim ceramic mug                              | DURAGLAZE®                | STEFFI-/ROMA-/WINDSOR-DG | 175°                    | 170°                  | 70 sec.    | medium       | MPR-72/MPR-3-72                    | no         |  |
| Slim ceramic mug                              | Orca Coating              | STEFFI-/WINDSOR-S        | 175°                    | 170°                  | 40 sec.    | medium       | MPR-72/MPR-3-72                    | yes        |  |

The given parameters are to be understood as guideline values.  
Depending on the printer, ink, heating press, etc., deviations may occur.

| Article name                                 | Coating                  | Article number | Temp. °C<br>Sublisplash | Standbytem<br>peratur | Time        | Pressure | Heating element          | Water bath | Remark/tip   |
|--|--------------------------|----------------|-------------------------|-----------------------|-------------|----------|--------------------------|------------|--|
| Stainless steel drinking cup                 | Orca Coating             | TC-            | 150°                    | 145°                  | 15 sec.     | medium   | MPR-K17/MPR-3-K17        | yes        | Unscrew the lid before processing.   |
| Motto mug                                    | Orca Coating             | THEME-         | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Stainless steel thermo cup                   | Sublistar®               | TM-1/-4        | 175°                    | 170°                  | 15 sec.     | light    | MPR-80/MPR-3-80          | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask with bamboo lid | Sublistar®               | TMB-400/-500   | 150°                    | 145°                  | 45 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask with bamboo lid | Sublistar®               | TMB-750        | 150°                    | 145°                  | 45 sec.     | light    | MPR-80/MPR-3-80/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar®               | TMF-350-       | 150°                    | 145°                  | 45 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar®               | TMF-750-       | 150°                    | 145°                  | 45 sec.     | light    | MPR-80/MPR-3-80/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar® / SunCoating  | TMFK-350/-500  | 150°                    | 145°                  | 45 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar® / SunCoating  | TMFK-750       | 150°                    | 145°                  | 45 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel thermo flask                 | Sublistar®               | TMFK-SPARK     | 160°                    | 155°                  | 30 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Stainless steel travel mug                   | Sublistar®               | TMS-           | 175°                    | 170°                  | 15 sec.     | light    | MPR-80/MPR-3-80          | yes        | Remove the lid before processing.  |
| Ceramic mug                                  | Orca Coating             | TOM-K          | 175°                    | 170°                  | 70 sec.     | medium   | MPR-12/MPR-3-12          | no         | The paper should not protrude beyond the bottom edge of the mug. A cold counter mug is required.     |
| Ceramic mug                                  | Sublistar®               | TT-            | 180°                    | 170°                  | 40 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Ceramic mug                                  | Orca Coating             | TTH-           | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Ceramic mug                                  | SunCoating®              | TTH-F          | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Ceramic mug                                  | Sublistar®               | TTH-ST         | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Ceramic mug                                  | Orca Coating             | TTHL-R         | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Stainless steel conical drinking mug         | Sublistar®               | TUMB-          | 155°                    | 150°                  | 20 sec.     | light    | MPR-K17/MPR-3-K17        | yes        |  |
| Beer mug                                     | Upper Class              | UP-BK-ST-      | 180°                    | 175°                  | 90-120 sec. | medium   | MPR-80/MPR-3-80          | yes        | The stand jug is only conditionally suitable for the MPR-1.  |
| Ceramic mug                                  | Upper Class              | UP-LENA-S      | 175°                    | 170°                  | 70 sec.     | medium   | MPR-80/MPR-3-80          | yes        |  |
| Beer mug                                     | Upper Class              | UP-PEK-50-     | 175°                    | 170°                  | 30 sec.     | medium   | MPR-3-94                 | yes        | Only possible with MPR-2/-3. Insert the bulge of the jug base into the recess in the element (left). |
| Money box                                    | Upper Class/Orca Coating | UP-SD-11/SD-11 | 180°                    | 175°                  | 90-120 sec. | medium   | MPR-80/MPR-3-80          | no         |  |

| Article name              | Coating    | Article number              | Temp. °C<br>Sublisplash | Standbytem<br>peratur | Time        | Pressure | Heating element          | Water bath | Remark/tip   |
|---------------------------|------------|-----------------------------|-------------------------|-----------------------|-------------|----------|--------------------------|------------|--|
| Espresso cup              | Sublistar® | VERA                        | 175°                    | 170°                  | 70 sec.     | medium   | MPR-72/MPR-3-72          | yes        | Insert close to the temperature sensor (right).  |
| Espresso cup              | Sublistar® | VERONA                      | 175°                    | 170°                  | 120 sec.    | medium   | MPR-3-60                 | yes        | Only possible with MPR-2/-3. Insert close to the temperature sensor (right).   |
| Aluminium drinking bottle | Sublistar® | WBO-400/WBOSP-400           | 160°                    | 150°                  | 30 sec.     | light    | MPR-72/MPR-3-72          | yes        | Unscrew the lid before processing.   |
| Aluminium drinking bottle | Sublistar® | WBO-500/-600/WBOSP-500/-600 | 160°                    | 150°                  | 30 sec.     | light    | MPR-72/MPR-3-72/MPR-3-20 | yes        | Unscrew the lid before processing.   |
| Slim porcelain mug        | Sublistar® | WINDSOR-P                   | 160°                    | 155°                  | 70-90 sec.  | medium   | MPR-72                   | no         |  |
| Colour changing mug       | Sublistar® | WOW-K-M-ST                  | 160°                    | 155°                  | 90-120 sec. | medium   | MPR-80/MPR-3-80          | yes        | Attention: surface very sensitive to scratches! Mug must be completely submerged to cool down, otherwise an edge will be created |

| Article name                       | Coating                  | Article number         | Temperature | Standby temperature | Floor pad | Time         | Pressure    | Water bath | Remark/tip  |
|------------------------------------|--------------------------|------------------------|-------------|---------------------|-----------|--------------|-------------|------------|---|
| Changing colours mug               | SubSEEK™/Sublistar®      | CC-/WOW-               | 190°        | 150°                | 190°      | 90-120 Sec.  | medium/high | yes        | Attention: surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form.  |
| Partner mug                        | DURAGLAZE®               | DUO-DG                 | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Partner mug                        | Sublistar®               | DUO-S                  | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug FIREFLY                |                          | GLOW                   | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | DURAGLAZE®               | JUMBO-DG               | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Ceramic mug                        | Sublistar®               | JUMBO-S                | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | Sublistar®               | JUMBO-ST               | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | DURAGLAZE®               | LENA-/MARIE-DG         | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Ceramic mug                        | Orca Coating             | LENA/MARIE-S           | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | Orca Coating             | LENA-S-SAT             | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | Sublistar®               | LENA-/MARIE-ST         | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | SubSEEK™                 | LENA-F                 | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug in neon colours        | Orca Coating/Sublistar®  | LENA-NEON-             | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug mother of pearl effect | Orca Coating             | LENA-PM-P              | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Stainless steel mug                | Orca Coating             | MARTIN-11              | 160°        | 145°                | 150°      | 60-80 Sec.   | light       | yes        | TREK stainless steel cup: due to the necessary attachment of the handle to the cup, water may penetrate the cavity of the double-walled cup. This cannot be avoided 100%. |
| Ceramic mug in gold/silver         | Orca Coating/Sublistar®  | META-                  | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Black ceramic mug                  | Sublistar®               | NORA-S                 | 190°        | 150°                | 190°      | 30 -60 Sec.  | medium/high | yes        |   |
| Beer mug                           | Orca Coating             | PEK-25                 | 190°        | 150°                | 190°      | 50-70 Sec.   | high        | yes        | Insert with bottom down.  |
| Plastic mug                        |                          | POLY-11                | 165°        | 150°                | 150°      | 150-180 Sec. | light       | yes        | Insert the appropriate TOOL-. Remove before placing in water bath.  |
| Plastic mug                        |                          | POLY-TRAVEL-           | 165°        | 150°                | 150°      | 150-180 Sec. | light       | yes        | Insert the appropriate TOOL-. Remove before placing in water bath.  |
| Ceramic mug/Spoon mug              | Orca Coating             | RH-/TTH-/TTL-          | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug/Spoon mug              | DURAGLAZE®               | RH-DG-/TTH-DG-/TTL-DG- | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Ceramic mug/Spoon mug              | Sublistar®               | RH-ST-/TTH-ST-         | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug in glitter colours     | Sublistar®               | SPARK-/SPARK-BC        | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug stackable              | DURAGLAZE®               | STACK-DG               | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | no         |   |
| Motto mug                          | Orca Coating             | THEME-                 | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Stainless steel thermo flask       | Sublistar®               | TMF-750-               | 160°        | 145°                | 150°      | 60-80 Sec.   | light       | yes        | Unscrew the lid before processing.  |
| Stainless steel thermo flask       | Sublistar® / SunCoating® | TMFK-750-              | 160°        | 145°                | 150°      | 60-80 Sec.   | light       | yes        | Unscrew the lid before processing.  |
| Ceramic mug                        | Sublistar®               | TT-                    | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |
| Ceramic mug                        | Upper Class              | UP-LENA-S              | 190°        | 150°                | 190°      | 50-70 Sec.   | medium/high | yes        |   |

| Article name                       | Coating                   | Article number           | Temp. °C<br>Sublisplash | Time       | Heating element  | Heating element2 | Water bath | Remark/tip   |
|------------------------------------|---------------------------|--------------------------|-------------------------|------------|--|------------------|------------|--|
| Ashtray                            |                           | ASH                      | 190°                    | 15-17 min. |  |                  | yes        |  |
| Ceramic mug with cork base and lid | Sublistar®                | BEN-                     | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        | Remove the cork base and the lid before pressing.  |
| Estate Jug                         | Upper Class               | BK-ST-                   | 190°                    | 15-17 min. |  |                  | yes        |  |
| Stainless steel thermo box         | Sublistar® / SunCoating®  | CAN-                     | 185°                    | 4 Min.     | CLAMP-72, GUMC-06oz  | SFS-HSB-15       | yes        | Unscrew the lid before processing.   |
| Colour changing mug                | SubSEEK™/Sublistar®       | CC-/WOW-                 | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        |  |
| Colour changing mug                | Sublistar® / Orca Coating | CC-GLITTER-              | 190°                    | 10 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        | Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form. |
| Ceramic mug/Candleholder           |                           | CDH-                     | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        |  |
| Ceramic jar with wooden lid        | Sublistar®                | COOKIE                   | 180°                    | 10 min.    | GUMC-COOKIE-W  |                  | no         | Unscrew the lid before processing.   |
| Ceramic mug                        | Sublistar®                | DINKY-/SPARTA-DG         | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz  |                  | no         |  |
| Ceramic mug                        | SubSEEK™                  | DINKY-F                  | 190°                    | 15 min.    | CLAMP-72, GUMC-06oz  |                  | yes        |  |
| Bathroom set                       | Orca Coating              | DISP-1                   | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz  |                  | yes        |  |
| Partner mug                        | DURAGLAZE®                | DUO-2-DG                 | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        |  |
| Partner mug                        | Orca Coating              | DUO-2-S                  | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | yes        |  |
| Enamel mug                         | Sublistar®                | EMAILLE-12               | 190°                    | 7 min.     | CLAMP-80/GUM-50-85/GUMC<br>EMAILLE-12                              |                  | yes        | The paper should not protrude beyond the bottom rim of the cup.  |
| Enamel mug                         | Orca Coating              | EMAILLE-12N              | 190°                    | 7 min.     | CLAMP-80/GUM-50-85/GUMC<br>EMAILLE-12                              |                  | yes        | The paper should not protrude beyond the bottom rim of the cup.  |
| Enamel mug                         | Orca Coating              | EMAILLE-18               | 190°                    | 7 min.     | CLAMP-100/GUMC-PEK-50  |                  | yes        | The paper should not protrude beyond the bottom rim of the cup.  |
| Stainless steel hip flask          |                           | FLASK                    | 180°                    | 4 min.     | GUMC-FLASK   |                  | yes        | Wrap the rubber tightly around the hip flask and fasten it. Unscrew the lid before processing.                         |
| Glass beer mug                     | Orca Coating              | GL-BK-                   | 180°                    | 9-12 min.  | GUMC-15oz  |                  | no         |  |
| Ceramic mug FIREFLY                |                           | GLOW                     | 180°                    | 15-17 min. | CLAMP-80, GUMC-11oz  |                  | yes        |  |
| Shot glass                         | Orca Coating              | GL-SG-1                  | 190°                    | 13 min.    | GUM-SG-1, GUMC-SG-1, SI-05-<br>10x40                               |                  | no         | Wrap the rubber very tightly, preferably once completely around the jar.   |
| Shot glass                         | Sublistar® / Orca Coating | GL-SG-2                  | 180°                    | 9 min.     | GUM-SG-1, GUMC-SG-2, SI-05-<br>10x40                               |                  | no         |  |
| Glass mug/Mason Jar                | Orca Coating              | GL-TA-/TAC-/MASON-       | 180°                    | 9-12 min.  | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | no         | The tension rubber must be retightened.  |
| Tealight holder                    | Sublistar®                | GL-TL-S                  | 190°                    | 8 min.     | GUMC-06oz / CLAMP-72   | SFS-HSB-15       | no         |  |
| Eco mug                            | Orca Coating              | HENRY-                   | 190°                    | 15-17 min. | GUM-LATTE-17/GUMC-LATTE-<br>17                                     |                  | no         |  |
| Espresso cup                       | Sublistar®                | ITALIA                   | 190°                    | 15-17 min. | GUM-3-OZ   |                  | yes        |  |
| Ceramic mug Duraglaze              | DURAGLAZE®                | JUMBO-DG                 | 190°                    | 15-17 min. | CLAMP-80, GUMC-15oz  |                  | no         |  |
| Ceramic mug                        | Sublistar®                | JUMBO-S                  | 190°                    | 15-17 min. | CLAMP-80, GUMC-15oz  |                  | yes        |  |
| Ceramic mug                        | Sublistar®                | JUMBO-ST                 | 180°                    | 15-17 min. | CLAMP-80, GUMC-15oz  |                  | yes        |  |
| Ceramic bowl                       | Sublistar®                | KES-                     | 180°                    | 10 min.    | GUM- 134/155/180, GUMC-<br>132/155/180                             |                  | yes        |  |
| Ceramic bowl                       | Orca Coating              | KES-                     | 190°                    | 15 min.    | GUM- 134/155/180, GUMC-<br>132/155/180                             |                  | yes        |  |
| Conical ceramic mug                | DURAGLAZE®                | LATTE-12/17-DG           | 190°                    | 15-17 min. | GUM-LATTE-12/GUMC-LATTE-<br>12 bzw. GUM-LATTE-<br>17/GUMC-LATTE-17 |                  | no         |  |
| Conical ceramic mug/Flower pot     | Sublistar® / Orca Coating | LATTE-12-S/-17-S/ POT-10 | 190°                    | 15-17 min. | GUM-LATTE-12/GUMC-LATTE-<br>12 bzw. GUM-LATTE-<br>17/GUMC-LATTE-17 |                  | yes        |  |
| Ceramic conical mug                | Orca Coating              | LATTE-7-S                | 190°                    | 15-17 min. | GUMC-LATTE-07  |                  | yes        |  |
| Ceramic mug                        | DURAGLAZE®                | LENA-/MARIE-DG           | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz                    |                  | no         |  |

| Article name                       | Coating                   | Article number            | Temp. °C<br>Sublispash | Time       | Heating element                                 | Heating element2 | Water bath | Remark/tip   |
|------------------------------------|---------------------------|---------------------------|------------------------|------------|---|------------------|------------|--|
| Ceramic mug                        | Orca Coating              | LENA-/MARIE-S             | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug                        | Orca Coating              | LENA-S-SAT                | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug                        | Sublistar®                | LENA-/MARIE-ST            | 180°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug                        | SubSEEK™                  | LENA-F                    | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug                        | Subli-G                   | LENA-G                    | 180°                   | 10 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug in neon colours        | Sublistar® / Orca Coating | LENA-NEON-                | 200°                   | 3-4 min.   | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug mother of pearl effect | Orca Coating              | LENA-PM-P                 | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | no         |  |
| Ceramic mug                        | Sublistar®                | MAC-                      | 190°                   | 15 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Stainless steel mug                | Sublistar® / Orca Coating | MARTIN-08/TREK-08         | 190°                   | 15 min.    | CLAMP-72, GUMC-06oz                             |                  | no         |  |
| Stainless steel mug                | Sublistar® / Orca Coating | MARTIN-11/TREK-10         | 190°                   | 15 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | no         |  |
| Ceramic mug in gold/silver         | Sublistar®                | META-                     | 160°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Espresso cup                       | Orca Coating              | MILANO                    | 190°                   | 7 min.     | GUM-06oz  |                  | yes        |  |
| Ceramic mug, black                 | Orca Coating              | NORA-D                    | 185°                   | 9-10 min.  | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        | Wrap the rubber very tightly, preferably once completely around the mug.           |
| Ceramic mug, black                 | Sublistar®                | NORA-S                    | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Beer mug                           | Sublistar®                | PEK-100                   | 190°                   | 18 min.    | GUMC-PEK-100                                    |                  | yes        | Place a protective paper between the GUM and the jug to avoid staining of the GUM. |
| Beer mug                           | Sublistar®                | PEK-25                    | 190°                   | 15-17 min. | GUMC-11oz                                       |                  | yes        |  |
| Pens Cups                          | SunCoating®               | PH-BU-95 / PH-11-O        | 190                    | 13 min.    | CLAMP-MUG-11, CLAMP-80                          |                  | yes        | Remove the lid before processing.  |
| Plastic mug                        |                           | POLY-06                   | 180°                   | 12 min.    | CLAMP-72, GUMC-06oz                             |                  | yes        |  |
| Plastic mug                        |                           | POLY-11                   | 180°                   | 15min.     | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Conical stainless steel cup        |                           | POLY-17-SCUP              | 160°                   | 8 min.     | GUM-POLY-CONE                                   | SFS-HSB-15       | no         |  |
| Conical plastic mug                |                           | POLY-LATTE-12             | 180°                   | 15 min.    | GUM-LATTE-12, GUMC-LATTE-12                     |                  | yes        |  |
| Conical plastic mug                |                           | POLY-LATTE-17             | 180°                   | 15 min.    | GUM-LATTE-17, GUMC-LATTE-17                     |                  | yes        |  |
| Animal bowl                        |                           | POLY-PET-BOWL/POLY-PET-O- | 180°                   | 4 min.     |   | SFS-HSB-35       | yes        | The SFS-HSB-28 shrink tubing is required for pressing the small cups.              |
| Conical stainless steel cup        |                           | POLY-STU-                 | 160°                   | 7-9 min.   | GUM-LATTE-17, GUMC-LATTE-17                     | SFS-HSB-15       | yes        | Remove the lid and inlay before processing.  |
| Conical plastic mug                |                           | POLY-TUMB-                | 160°                   | 7-9 min.   | GUM-LATTE-17, GUMC-LATTE-17                     | SFS-HSB-15       | yes        | Assemble the individual parts into each other while hot.                           |
| Flower pot made from white ceramic |                           | POTN-135                  | 190°                   | 15-18 min. |   | SFS-HSB-35       | yes        |  |
| Ceramic mug                        | Orca Coating              | TTHL-R                    | 190°                   | 15-17 min. | CLAMP-MUG-11, GUM-50-85, GUMC-11oz              |                  | yes        |  |
| Ceramic mug/Spoon mug              | Orca Coating              | RH-/TTL                   | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Ceramic mug/Spoon mug              | DURAGLAZE®                | RH-DG-/TTH-DG-/TTL-DG     | 190°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | no         |  |
| Ceramic mug                        | Sublistar®                | RH-ST-                    | 180°                   | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |  |
| Stainless steel thermo mug         |                           | ROB-W                     | 190°                   | 6 min.     | Heat-resistant adhesive tape                    | SFS-HSB-35       | yes        | For all-over printing  |
| Money box                          | SunCoating®               | SD-11-BB                  | 190°                   | 13 min.    | CLAMP-MUG-11, CLAMP-80                          |                  | yes        | Remove the lid before processing.  |
| Stainless steel thermo cup         | Sublistar®                | SLIM-                     | 180°                   | 7 min.     | CLAMP-72, GUMC-06oz                             | SFS-HSB-17       | yes        |  |
| Stainless steel cup glitter        |                           | SLIM-SPARK                | 180°                   | 6:30 min.  | CLAMP-72, GUMC-06oz                             | SFS-HSB-17       | yes        | Unscrew the lid before processing.   |

| Article name                                 | Coating                   | Article number           | Temp. °C<br>Sublisplash | Time       | Heating element                                 | Heating element2 | Water bath | Remark/tip  |
|--|---------------------------|--------------------------|-------------------------|------------|---|------------------|------------|---|
| Ceramic mug in glitter colours               | Sublistar®                | SPARK-/SPARK-BC          | 190°                    | 11 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |   |
| Ceramic mug                                  | Sublistar®                | SPARTA-S                 | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz                             |                  | yes        |   |
| Ceramic mug, stackable                       | DURAGLAZE®                | STACK-DG                 | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | no         |   |
| Ceramic stackable mug                        | Sublistar® / Orca Coating | STACK-S                  | 190°                    | 15-17 min. | CLAMP-72 / GUMC-11oz                            |                  | yes        |   |
| Slim ceramic mug                             | DURAGLAZE®                | STEFFI-/ROMA-/WINDSOR-DG | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz                             |                  | no         |   |
| Slim ceramic mug                             | Orca Coating              | STEFFI-/WINDSOR-S        | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz                             |                  | yes        |   |
| Stainless steel drinking cup                 | Orca Coating              | TC-                      | 150°                    | 10 min.    |   |                  | yes        |   |
| Motto mug                                    | Orca Coating              | THEME-                   | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |   |
| Stainless steel thermo flask with bamboo lid | Sublistar®                | TMB-400/-500             | 180°                    | 4-5 min.   | CLAMP-72, GUMC-6oz                              | SFS-HSB-15       | yes        | Unscrew the lid before processing.                              |
| Stainless steel thermo flask with bamboo lid | Sublistar®                | TMB-750                  | 180°                    | 4-5 min.   | CLAMP-80, GUMC-11oz                             | SFS-HSB-35       | yes        | Unscrew the lid before processing.                              |
| Stainless steel bottle                       | Sublistar®                | TMF-                     | 190°                    | 5 min.     | SI-05-10x40                                     |                  | yes        | Unscrew the lid before processing.                              |
| Stainless steel thermo bottle                | Sublistar® / SunCoating®  | TMFK-350/-500            | 180°                    | 4-5 min.   | CLAMP-72, GUMC-06oz                             | SFS-HSB-15       | yes        | Unscrew the lid before processing.                              |
| Stainless steel thermo bottle                | Sublistar® / SunCoating®  | TMFK-750                 | 180°                    | 4-5 min.   | CLAMP-80, GUMC-11oz                             | SFS-HSB-35       | yes        | Unscrew the lid before processing.                              |
| Stainless steel thermo bottle                | Sublistar®                | TMFK-SPARK               | 180°                    | 6:30 min.  | CLAMP-72, GUMC-06oz                             | SFS-HSB-15       | yes        | Unscrew the lid before processing.                              |
| Stainless steel thermo cup/bottle            | Sublistar®                | TMS-                     | 190°                    | 5 min.     | SI-05-10x40 / GUMC-11oz                         |                  | yes        | Remove the lid before processing.                               |
| Ceramic mug                                  | Orca Coating              | TOM-                     | 190°                    | 12 min.    | CLAMP-80, GUMC-11oz                             |                  | no         | The paper should not protrude beyond the bottom rim of the cup. |
| Ceramic mug                                  | Sublistar®                | TT-                      | 180°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |   |
| Ceramic mug                                  | Orca Coating              | TTH-                     | 190°                    | 15 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        | Remove the lid before processing.                               |
| Ceramic mug                                  | SunCoating®               | TTH-F                    | 190°                    | 15 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        | Remove the lid before processing.                               |
| Ceramic mug                                  | Sublistar®                | TTH-ST                   | 190°                    | 15 min.    | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        | Remove the lid before processing.                               |
| Stainless steel conical drinking cup         | Sublistar®                | TUMB-                    | 180°                    | 7 min.     | GUM-LATTE-17, GUMC-LATTE-17                     | SFS-HSB-15       | yes        |   |
| Ceramic mug                                  | Upper Class               | UP-LENA-S                | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |   |
| Beer mug                                     | Upper Class               | UP-PEK-100               | 190°                    | 18 Min.    | GUMC-PEK-100                                    |                  | yes        | Use silicone tape MU-SITA-2 to compensate for unevenness        |
| Beer mug                                     | Upper Class               | UP-PEK-50-O              | 190°                    | 15-17 min. | GUMC-PEK-50                                     |                  | yes        | Beer mugs with pewter lid can't be put in the oven!             |
| Money box/pencil box                         | Upper Class/Orca Coating  | UP-SD-11/SD-11/PH-       | 190°                    | 13-15 min. | CLAMP-MUG-11, CLAMP-80,<br>shrink film          |                  | no         |   |
| Espresso cup                                 | Sublistar®                | VERA                     | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz                             |                  | yes        |   |
| Aluminium drinking bottle                    | Sublistar®                | WBO-/WBOSP-              | 180°                    | 6:30 min.  | CLAMP-72, GUMC-06oz                             | SFS-HSB-15       | yes        | Unscrew the lid before processing.                              |
| Slim ceramic cup                             | Orca Coating              | WINDSOR-                 | 190°                    | 15-17 min. | CLAMP-72, GUMC-06oz                             |                  | yes        |   |
| Slim porcelain mug                           | Sublistar®                | WINDSOR-P                | 180°                    | 10-12 min. | CLAMP-72, GUMC-06oz                             |                  | no         |   |
| Colour changing mug                          | Sublistar®                | WOW-K-M-ST               | 190°                    | 15-17 min. | CLAMP-80, CLAMP-MUG-11,<br>GUM-50-85, GUMC-11oz |                  | yes        |   |

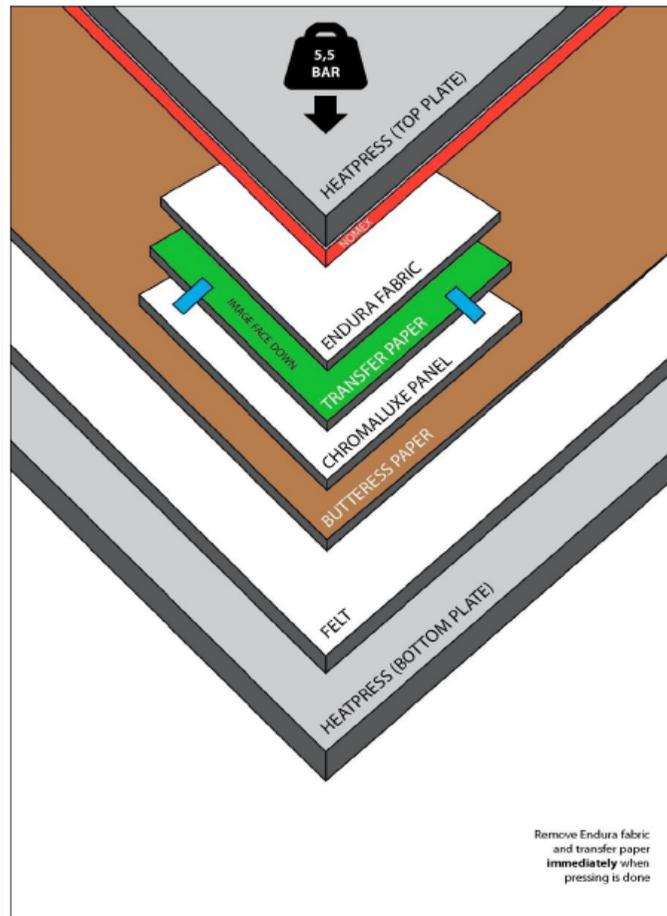
| Article name                        | Article number       | Temp. °C<br>Sublispash | Time     | Pressure | Paper | Remark/tip   |
|-------------------------------------|----------------------|------------------------|----------|----------|-------|--|
| Blackboard                          | UNI-1001/-1002       | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| Blackboard                          | UNI-1003 to -1008    | 195°                   | 120 sec. | high     | top   | Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.   |
| Coaster                             | UNI-1009             | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| Information board                   | UNI-1010             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| Information board                   | UNI-1012             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| Clipboard                           | UNI-1013/-5994       | 180°                   | 180 sec. | high     | top   | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| Picture Frame                       | UNI-1019/-5607       | 195°                   | 120 sec. | high     | top   | Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.   |
| Replacement dial (wall clock)       | UNI-3000             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3014 to -3017    | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium board          | UNI-3019             | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3020 to -3025    | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe MDF Panorama photo panel | UNI-3026             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| Chromaluxe blackboard               | UNI-3034/-3037       | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3043/3044        | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3049             | 195°                   | 180 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3050/UNI-3052    | 195°                   | 180 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3059/-3114       | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3106             | 195°                   | 180 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-3108             | 195°                   | 180 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe Photo Panels             | UNI-3125             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ID tags, printable on one side      | UNI-4004             | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium panel          | UNI-4016             | 195°                   | 160 sec. | high     | top   | Remove protective film.  |
| Coaster                             | UNI-4026/-4028       | 195°                   | 90 sec.  | high     | top   | Remove the protective film / do not attach any adhesive tape to the back.  |
| ChromaLuxe aluminium panel          | UNI-4071             | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe Alu - Creative Borders   | UNI-4093/-4094/-4097 | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| Chromaluxe blackboard               | UNI-4127             | 195°                   | 180 sec. | high     | top   | Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.   |
| ChromaLuxe aluminium panel          | UNI-4131             | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| Photo board                         | UNI-4302             | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |

| Article name                   | Article number             | Temp. °C<br>Sublispash | Time     | Pressure | Paper  | Remark/tip   |
|--------------------------------|----------------------------|------------------------|----------|----------|--------|--|
| Key board                      | UNI-4392                   | 195°                   | 120 sec. | high     | top    | Remove protective film.  |
| Bistro table top               | UNI-4397 to -4400          | 195°                   | 240 sec. | high     | top    | Remove protective film.  |
| T-shirt key ring               | UNI-4408                   | 195°                   | 90 sec.  | high     | top    | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| T-Shirt Magnet Sticker         | UNI-4409                   | 195°                   | 90 sec.  | high     | bottom | Remove protective film.  |
| MDF wall coat rack             | UNI-4576                   | 195°                   | 120 sec. | high     | top    | Remove protective film.  |
| ChromaLuxe photo panels        | UNI-4609                   | 195°                   | 120 sec. | high     | top    | Remove protective film.  |
| Hard fibre photo panel         | UNI-4610/-4613             | 195°                   | 120 sec. | high     | top    | Remove protective film.  |
| Aluminium key ring             | UNI-4664                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Aluminium trailer              | UNI-4737                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Name badge                     | UNI-5501/-5502             | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Luggage tags                   | UNI-5503 to -5507          | 195°                   | 90 sec.  | high     | top    | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| Plastic sheet goods            | UNI-5513                   | 195°                   | 150 sec. | high     | top    | Remove protective film.  |
| Plastic key ring               | UNI-5520/-5521/-5524/-5525 | 195°                   | 90 sec.  | high     | top    | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| Magnetic stickers              | UNI-5522/-5523/-5527       | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Sheet goods                    | UNI-5528/-5529             | 195°                   | 150 sec. | high     | top    | Remove protective film.  |
| Name badge                     | UNI-5530/-5532             | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Door hanger/luggage tag        | UNI-5545/-5556             | 195°                   | 90 sec.  | high     | top    | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| Door sign                      | UNI-5546                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Mini basketball hoop           | UNI-5548                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Table clock                    | UNI-5549                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Blackboard with clock          | UNI-5581                   | 195°                   | 150 sec. | high     | top    | Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.   |
| Blackboard                     | UNI-5584                   | 195°                   | 150 sec. | high     | top    | Remove protective film.  |
| ID tags, printable on one side | UNI-5588                   | 195°                   | 90 sec.  | high     | top    | Remove protective film.  |
| Wall Clock                     | UNI-5627/-5650             | 195°                   | 120 sec. | high     | top    | Remove protective film.  |

| Article name                      | Article number                   | Temp. °C<br>Sublispash | Time     | Pressure | Paper | Remark/tip   |
|-----------------------------------|----------------------------------|------------------------|----------|----------|-------|--|
| HDF wooden tray                   | UNI-5672/-5673<br>UNI-5988/-5986 | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| HDF coaster with cork             | UNI-5677                         | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| HDF board                         | UNI-5683/-5684                   | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| HDF tile                          | UNI-5697/-5698                   | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| HDF wooden tray large             | UNI-5699/-5700                   | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| HDF board                         | UNI-5702                         | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| HDF tile                          | UNI-5708                         | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| Table clock with MDF front        | UNI-5758                         | 195°                   | 210 sec. | high     | top   | Remove protective film.  |
| Aluminium trailer                 | UNI-5770/-5771/-5773             | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| Sticky note holder                | UNI-5784                         | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| ChromaLuxe Photo Panels           | UNI-5857                         | 195°                   | 120 sec. | high     | top   | Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.                                    |
| ChromaLuxe Photo Panels           | UNI-5859                         | 195°                   | 120 sec. | high     | top   | Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.                                    |
| ChromaLuxe Photo Panels           | UNI-5863/-5873/-5877             | 195°                   | 120 sec. | high     | top   | Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.                                    |
| ChromaLuxe blackboard             | UNI-5877                         | 195°                   | 150 sec. | high     | top   | Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.   |
| ChromaLuxe aluminium board white  | UNI-5882                         | 195°                   | 120 sec. | high     | top   | Remove protective film.  |
| ID tags, printable on both sides  | UNI-5916                         | 195°                   | 90 sec.  | high     | top   | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| Aluminium key ring                | UNI-5917                         | 195°                   | 90 sec.  | high     | top   | Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side. |
| ChromaLuxe photo panels           | UNI-5931                         | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| Sheet steel photo board           | UNI-5954 to -5955                | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| Aluminium key ring                | UNI-5995                         | 195°                   | 90 sec.  | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium board silver | UNI-5997                         | 195°                   | 150 sec. | high     | top   | Remove protective film.  |
| ChromaLuxe aluminium board white  | UNI-6892                         | 195°                   | 150 sec. | high     | top   | Remove protective film.  |

| Article name                     | Article number | Temp. °C<br>Sublisplash | Time     | Pressure | Paper | Remark/tip                  |
|----------------------------------|----------------|-------------------------|----------|----------|-------|-----------------------------|
| MDF Fiberboard                   | UNI-7116       | 195°                    | 240 sec. | high     | top   | Remove protective film.     |
| ChromaLuxe aluminium board white | UNI-7382       | 195°                    | 150 sec. | high     | top   | Remove protective film.     |
| Hardboard                        | UNI-7387       | 195°                    | 150 sec. | high     | top   | Printable on one side only. |
| Photo board                      | UNI-7433       | 195°                    | 150 sec. | high     | top   | Remove protective film.     |
| MDF Fiberboard                   | UNI-7607       | 195°                    | 180 sec. | high     | top   | Remove protective film.     |

| Total of surface in cm <sup>2</sup> | Time    |
|-------------------------------------|---------|
| 600                                 | > 02:30 |
| 1200                                | > 02:34 |
| 1800                                | > 02:38 |
| 2400                                | > 02:42 |
| 3000                                | > 02:46 |
| 3600                                | > 02:50 |
| 4200                                | > 02:54 |
| 4800                                | > 02:58 |
| 5400                                | > 03:02 |
| 6000                                | > 03:06 |
| 6600                                | > 03:10 |
| 7200                                | > 03:14 |
| 7800                                | > 03:18 |
| 8400                                | > 03:22 |
| 9000                                | > 03:26 |
| 9600                                | > 03:30 |
| 10200                               | > 03:34 |
| 10800                               | > 03:38 |
| 11400                               | > 03:42 |
| 12000                               | > 03:46 |
| 12600                               | > 03:50 |
| 13200                               | > 03:54 |
| 13800                               | > 03:58 |
| 14400                               | > 04:02 |
| 15000                               | > 04:06 |
| 15600                               | > 04:10 |
| 16200                               | > 04:14 |
| 16800                               | > 04:18 |
| 17400                               | > 04:22 |
| 18000                               | > 04:26 |
| 18600                               | > 04:30 |
| 19200                               | > 04:34 |



## ORDER OF LAYERS ON THE HEATPRESS

In order to have optimum performance and best result on the Chromaluxe panels, we need to follow specific rules. Only when all layers are applied in the correct order, we can achieve sharp and detailed pictures.

Be aware that you need a professional large format heatpress, with the correct pressure, temperature and time settings in order to obtain the best results.

### Material needed for sublimation on large format:

- Endura Fabric
- Transfer Paper (Sawgrass, Beaver, Coldenhove, ... )
- ChromaLuxe Panels
- Butteress paper (to protect the felt)
- Felt
- Heat tape
- Heatpress (SEFA, Monti Antonio, Schultze, ...)
- Nomex (attached to the top plate of the heatpress)

To calculate the time: multiply height by width and chose the time that is closest to your result.

**Example: 20x30 cm= 600 cm<sup>2</sup> > 2:30 min**

The given times are based on the use of a SEFA press unit and the ENDURA fabric.

- the given times are only guidelines
- deviations are possible, depending on transfer press, Ink, heat, etc...
- the suggested temperature is set for 195°C. Pressure setting: high (5,5 bar).