General items

09/11/2026

PRINT EQUIPMENT

Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Sliders	ADL- / ADLK-	110°	15 sec.	light	top	
Poly felt air freshener	AIR-FRESH-	190°	80 sec.	medium	top	Printable on both sides, but print each side separately. Lint removal. When pressing the second side, do not attach the printout to the reverse side. Place a weight on top and allow to cool. Apply AIR-OIL only after the felt has cooled down completely.
Aluminium (no mobile phone plates)	AL-/ALSS-	190°	60-70 sec.	medium	bottom	Remove protective film.
Aluminium heart	ALHERZ-57	200°	45 sec.	medium	top	Remove protective film.
Aluminium business cards	ALV-	190°	60-70 sec.	medium	bottom	Remove protective film.
Aluminium bookmarks	ALZ-	185°	50 sec.	medium	bottom	
Aprons (children's, waistband, bib apron)	APRKN-/APRLN-/APRLN-K-60	195°	90 sec.	medium	top	Remove fluff and prepress for 10 seconds. Leave the printout larger than the product to avoid paper edges during pressing.
Bib apron, partly printed	APRL-PP57-	195°	90 sec.	medium	top	Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 10 seconds. Leave printout larger than product to avoid paper margins when pressing.
Captain's armband with velcro fastening	ARM-90	190°	90 sec.	medium	top	Remove fluff and prepress for 10 seconds. Tape off completely to avoid shadows. Do not remove the printout until the material has cooled down a little.
T-shirt, sweat-shirt, sports shirt	BAA -/VML-/BAL-/BAK-/PMA-	190°	70 sec.	medium	top	Can be printed on both sides. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges during pressing.
Polo shirt	BAA80-	185°	60-70 sec.	medium	top	Printable on both sides. Button up the polo collar. The buttons must not come into contact with the hotplate. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges when pressing.
Handbag holder	BAGH-	200°	45 sec.	medium	bottom	Only press the metal plate. Remove protective film.
Grill glove	BBC-	185°	70 sec.	medium	top	Note the restricted printing area. Remove lint and prepress for 10 seconds.
Foils business cards	BC-	190°	60-70 sec.	medium	top	No protective film.
Glass display	BELLA-	200°	200 sec.	medium	bottom	Do not flip the printout. For optimal pressure distribution, place a silicone foam mat (SI-02) underneath.
Baby Bib	BIBN-	190°	70 sec.	medium	top	Remove fluff and prepress for 10 seconds. Because of the seam, place a silicone foam mat underneath for better pressure distribution.

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General items

09/11/2026

PRINT EQUIPMENT

Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Bicycle saddle cover	BIKE-BEZ-	190°	60 sec.	medium	top	Cut silicone foam mat (SI-10) and place under pressure area to raise it.
Counter mat	BMN-450	190°	90 sec.	medium	top	Remove fluff and prepress for 20 seconds. Do not remove the printout until the material has cooled down a little.
Baby Onesie	BODY-	190°	90 sec.	medium	top	Can be printed on both sides, but print each side separately. The buttons must not come into contact with the heating plate. Remove fluff and prepress for 10 seconds. Place protective paper or non-stick film (PET-50) in between.
Bottle opener	BOP-4/5	195°	120 sec.	light/medium	bottom	Printable on both sides, but print each side separately. When printing on the second side, do not fix adhesive tape on the reverse side and place non-stick film (PET-50) directly on the reverse side.
Wooden crate for bottle presents	BOT-BOX	200°	90 sec.	medium	top	Remove protective foil.
Towel (full surface printable)	BVH- / BVHA- / BVHN-	195°	210 sec.	medium	top	Remove fluff and prepress for 20 seconds. Leave the printing paper 5 cm longer so that there is no edge.
Microfibre fleece blanket	BVH-PP60-/-PP95-	195°	210 sec.	medium	top	Cut silicone foam mat (SI-10) and place under pressure area to raise it. Remove fluff and prepress for 20 seconds.
Towel (cotton)/children's bath towel	BWH-/BWHD-KID/BWHD-	180°	70 sec.	medium	top	Only the white polyester border can be printed. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds. The absorbency of the towels increases after 2-3 wash cycles.
Canvas Sublistar	CANVAS-37x47	200°	60 sec.	light/medium	top	Remove fluff and prepress for 60 seconds.
Basecap with velcro fastener	CAP-W-1	185°	70 sec.	medium	top	Only sublimable in the ICAP-E press!
Car flag	CFN-30x40	185°	50-60 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Folding beach chair	CHAIR-	195°	90-110 sec.	medium	top	Remove fluff and prepress for 10 seconds. The loop can easily stick together due to the pressure, but it can easily be loosened by pushing a pen or the wooden stick into it.
Key ring (printable aluminium plate)	CHIP-KR	190°	60-70 sec.	medium	bottom	Press only the metal plate. Remove protective foil.
Shopping trolley release	CHIP-KR-MT	195°	120 sec.	light/medium	bottom	Printable on both sides, but print each side separately. No protective film. When printing on the second side, do not fix adhesive tape on the reverse side and place non-stick film (PET-50) directly on the reverse side.
Car floor mat	CMATN-	190°	150 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Coaster (cardboard)	COAC-	180°	155 sec.	medium	top	Do not stick the printout directly onto the product, otherwise the carton will tear when pulled off. TexPrint HR paper recommended.
Animal collar	COL-M-	185°	60 sec.	medium	top	The plastic parts must not come into contact with the heating plate.

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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Aluminium Duraluxe	DL-	190°	120 sec.	light	bottom	Remove protective foil. Simply wipe off paper dust after pressing. For small photo boards up to 20 x 28 cm, 120 seconds. From 40 x 60 cm, 180 seconds.
Grave signs (Duraluxe)	DL-WM-/DL-WG-	205°	60 sec.	medium	bottom	Pull off protective foil. After pressing, wipe off the paper dust on the surface with water.
Aluminium Duraluxe Salt Lake	DL-WSL-	190°	180 sec.	light	bottom	No protective film.
Shower mat/doormat	DMN-3/-4/-5	190°	150 sec.	medium	top	Remove fluff and prepress for 60 seconds. Apply adhesive tape on the back only. For DMN-3, place non-stick film (PET-50) underneath to prevent the anti-slip rubber nubs from sticking. Allow mat to cool on a flat surface. For the large mat, increase the press time to 180 seconds if necessary.
Dog leash (printable aluminium plate)	DOGL	190°	60-70 sec.	medium	bottom	Press the metal plate only. Remove protective film.
Document folder	DOKN-	190°	90 sec.	high	top	Cover the fake leather with heat-resistant adhesive tape. Remove fluff and prepress for 60 seconds. Place the printout while hot.
Acrylic Emo-Frame	EFA- / EFAL	200°	90 sec.	light	top	Important ! Remove the protective film before pressing. Do not mirror the printout. Press the product into the appropriate jig (EFAJ-) when hot and allow to cool while rolling occasionally with 2 modeling rollers (article no. EFAJ-CBR-).
Sleep mask	EYEN-MASK-	190°	70-100 sec.	high	top	Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds.
Fan scarf	FAN-SCHAL	190°	90 sec.	high	top	Fully printable. Printable on both sides, but print each side separately. Remove fluff and prepress for 10 seconds.
Fan scarf, fluffy	FAN-SCHAL-FL	195°	210 sec.	medium	top	Printable on both sides, but print each side separately. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 10 seconds. Leave printout larger than product to avoid paper margins when pressing.
Subliflex	FE-SF-	180°	45 sec.	high	top	Remove fluff and prepress for 5 seconds. Remove the T-shirt from the press and allow the T-shirt to cool. Place FOREVER Subli-Flex 202 on the textile and put 10 sheets of plain paper on the transfer and press for 15 sec. Open the press and take the T-shirt out and let it cool down briefly. Press for 30 sec. (without 10 sheets) and let the transfer cool down completely. Finally, peel off the polyester film.
Sandals/Bathing slippers	FLIPN-	180°	50-60 sec.	medium	top	Remove fluff. After cooling down, pull the straps through the holes with metal pliers (FLIP-MP).

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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Birch wood panels	FPL-	190°	120 sec.	medium	top	Suitable SUP inlay necessary. Prepress 60 seconds. After pressing and complete cooling down, it must be treated with FPL-CLEAN to avoid residues. Gloves are recommended.
Gift wrapping	GBOX-KART	190°	70-100 sec.	high	top	Printable on both sides, but print each side separately. When pressing the second side, do not fix the printout on the back.
Glass clocks	GC-3-	180°	250 sec.	light	bottom	Do not mirror the printout. White coated side is printed.
Glass cutting board/coaster	GCB-, GCOA-	200°	240 sec.	medium	bottom	Do not mirror the printout. White coated side is printed.
Glass hanger	GH-	180°	240 sec.	light	bottom	Do not mirror the printout. White coated side is printed.
Tea towel	GMI-70	195°	120 sec.	high	top	Remove fluff and prepress for the entire time.
Money clip	GSK-	200°	45 sec.	medium	bottom	Press only the metal plate. Remove protective film.
Maxi board	HB-3-385-U	200°	90 sec.	medium	top	Remove protective film.
Wall clock (MDF)	HBCR-/HBCQ-/HBCH-	200°	70 sec.	medium	top	Remove protective film. Briefly press the reverse side.
Wall Clock animal design	HBCW-	200°	70 sec.	medium	top	Remove protective film.
Wall coat rack	HBWG-	200°	70 sec.	medium	top	Remove protective film.
Dog neckerchief	HHTN-W-	195°	90 sec.	high	top	Remove fluff and prepress for 30 seconds. For full-surface printing, even out the corner at the bottom with a folded corner of paper. Remove fluff.
Puzzle (wood)	HP-/HPF-	200°	80 sec.	high	top	Prepress for 30 seconds.
Handbag mirror	HSP-	190°	70 sec.	medium	bottom	Press only the metal plate. Remove protective film.
T-shirt, sweat-shirt, sports shirt	JNAR-/JNAV-/JNLR-/JNLV-	190°	70 sec.	Mittel	top	Can be printed on both sides. Always cover T-shirt labels. Cut silicone foam mat (SI-) to size and place underneath. Remove lint and pre-press for 10 seconds. Leave the printout larger than the area to be printed to avoid paper edges during pressing.
Stool for children	KI-HO-	190°	80 sec.	medium	top	Note the limited print area. Leave the zip outside the press. Remove fluff and pre-press for 10 seconds.
Pillowcase	KISN-BEZ-	185°	90 sec.	light	top	Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 30 seconds. Place protective paper or non-stick film (PET-50) in between.
Pillowcase, fluffy	KISN-BEZ-FL-40	195°	90 sec.	medium	top	Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove lint and prepress for 30 seconds. Place protective paper or non-stick film (PET-50) in between.
Pillowcase, printed on one side	KISN-PP	185°	90 sec.	light	top	Leave the zip outside the press. Cut silicone foam mat (SI-10) and place under pressure area to lift it. Remove fluff and prepress for 30 seconds. Place protective paper or non-stick film in between.
Seat cushion	KISN-ST1-	195°	90 sec.	high	top	Cover the Velcro fastener with heat-resistant tape. Leave the zip outside the press. Remove fluff and prepress for 90 seconds.

Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Tie	KRAN-	185°	40-50 sec.	medium	top	Remove fluff an prepress for 10 seconds.
Lampshade	LAMP	180°	2 min.	light/medium	top	Place non-stick paper underneath and cover with non-stick film (PET-50). Mirror the printout, press the shiny side. Leave to cool under weight.
Spare plates bread box	LB-EP-7 / LBKS-	200°	60 sec.	very light	bottom	Remove protective film.
Padlock	LOCK-	200°	45 sec.	medium	bottom	Press only the metal plate. Remove protective film.
Laptop bag	LSN-2-	190°	90 sec.	high	top	Insert the silicone foam mat (SI-10). Leave the zip closed. Remove fluff and prepress for 30 seconds. Print larger than the product to avoid paper edges.
Aluminium replacement plate / metal magnet	MAGM-	190°	70 sec.	medium	top	Remove protective film.
Face mask	MASK-	190°	90 sec.	high	top	With MASK-5, full-surface printing is not recommended due to the centre seam. If necessary, tighten the mask a little when fixing it to avoid wrinkles. Remove fluff and prepress.
Gift box	MD-	200°	70 sec.	medium	bottom	Press only the metal plate. Remove protective film.
Memory game	MEM-G	180°	90 sec.	high	top	Shortly press the back side after the transfer has been done.
Tiles (marble)	MFL-M-	190°	5 min.	light	bottom	Place silicone foam mat (SI-10) on the work surface for better pressure distribution. Preheat the silicone foam mat to obtain an optimal printing result.
Mousepad	MPN-/MPL-	195°	90 sec.	medium	top	Remove fluff and prepress for 20 seconds. Cover with non-stick foil (PET-50).
Tennis socks	MRSOCK / MRBT- / MRBSC	195°	40 sec.	high	top	Only remove the cardboard insert after pressing, remove the lint and place only the shaft under the press.
Mini Shirt	MSHIRT-1	195°	90 sec.	medium	top	Remove fluff and prepress for 10 seconds. Leave the printout larger than the product to avoid paper edges.
Ornament	ORN-	195°	90 sec.	medium	top	No protective film. Can be printed over the entire surface. Printable on both sides, but print each side separately. Do not attach the printout to the back while pressing the other side.
Patch labels	PEP-	170°	100 sec.	very light	top	Remove fluff. Place non-stick film (PET-50) directly under the product. Peel off the printout from the patch while warm. Press onto the textile at 200°C for 12-15 seconds. Tip: use a manual press!
Animal bed, printable pillow	PET-BED	195°	90 sec.	medium	top	Leave the zip outside the press. Remove fluff and prepress for 10 seconds.
Sublileather	PL-	195°	55 sec.	high	top	Mask the artificial leather parts with heat-resistant adhesive tape. Pre-press for 20 seconds. Do not attach the printout to the back. Cover with non-stick film (PET-50). Remove the adhesive tape cold

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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Jewellery box (imitation leather)	PL-JB	195°	55 sec.	high	top	Mask the artificial leather parts with heat-resistant adhesive tape. Pre-press for 20 seconds. Do not attach the printout to the back. Cover with non-stick film (PET-50). Remove the adhesive tape cold.
Vesper board	POLY-CB	195°	150 sec.	high	top	Prepress for 30 seconds. Fix the printout immediately. Cover with SIGU-1-25x30. Press immediately for 150 seconds, remove the board from the press, turn it over and press again immediately for 150 seconds. Straighten the board while hot and immediately throw it into cold water.
Puzzle (cardboard box)	PUR-	185°	60 Sec.	medium	top	Pre-press the reverse side for 30 seconds.
Puzzle (cardboard box)	PPUZ-	190°	110 sec.	medium	top	Prepress the reverse side for 60 seconds.
Flag fabric	PSA-/PFG-	185°	60 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Patch labels	PTP-	190°	60 sec.	light	top	Remove fluff. Place non-stick film (PET-50) directly under the product.
Embroidery frame for patching	PTQ-	200°	60 sec.	high	top	Place non-stick film (PET-50) directly under the product. For a full-surface print, additionally place a silicone foam mat under the non-stick film. Cold peel the transfer paper from the label and press it onto the textile at 200°C, strong pressure for 12-15 sec.
Magnet (Puzzle/Sticker)	PUZMA-/STIMA-	150°	250 sec.	medium	top/bottom	Peel adhesive tape cold.
Card holder	RFID-CB	190°	60-70 sec.	medium	bottom	Press only the metal plate. Remove protective film.
Acrylic glass sublicrylic	SC-2200/SC-2210/SC-211/SC-2225/SC-2215	195°	100-120 sec.	high	top	Wooden board at least 0.5 cm thick as a base for better pressure distribution, protective paper in between. Printable side up. Prepress at 195° for 5min. Pre-press. Print side up at 195° for 120sec. pressing. Do not remove the protective film until it has cooled down.
Glass cleaning cloth	SCC-	185°	40-50 sec.	light	top	Printable on both sides, but print each side separately. Remove fluff and prepress for 10 seconds. Do not fix transfer paper with heat-resistant adhesive tape.
Slate/slate board glossy	SCH-/SCHG-	180°	720 sec.	light	bottom	Place thin silicone foam mat (SI-02) on the work surface for better pressure distribution. Do not fix the printout on the back. Depending on the press model, the time must be set to 360 seconds. After the first timeout, open the press and close it again immediately.
Sequins pillowcases	SEQ-KIS-	180°	90-120 sec.	medium	top	Leave zipper outside the press.
Sequin Pillowcases (Heart Shape)	SEQ-KIS-HZ	180°	90-120 sec.	medium	top	Leave the zip outside the press. Leave open. Immediately open the cover while hot and fill.

Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Sequins patches	SEQ-PA	180°	90-120 sec.	medium	top	Note the restricted printing range. The patch is pressed directly onto the textile. Prepress the textile for 10 seconds. As soon as the textile has cooled down, the patch can no longer be removed. Press again for 10 seconds.
Bambo cutting board	SFS-BB-CB-3035	190°	240 sec.	high	top	Can be printed on one side, use textured side. In the case of water marks, wipe off with a damp cloth after cooling.
Solid wood table leaf	SFS-MH-BT24-58R	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood bottle opener	SFS-SP3-BO-01	190°	240 sec.	high	top	printable on both sides, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood coaster	SFS-SP3-CO-95Q	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood key ring	SFS-SP3-KR-RE	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood door hanger	SFS-SP5-DH-01	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood picture frame	SFS-SP5-PF-02	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Plywood photo panel	SFS-SP5-PP-05	190°	240 sec.	high	top	Can be printed on one side, use structured side. Place non-stick film (PET-50) directly on the printout.
Cuddly animal shirt	SHIRT-	195°	90 sec.	medium	top	Place silicone foam mat (SI-10) on the work surface for better pressure distribution. Remove fluff and prepress for 10 seconds.
Hotel Slipper	SLIPPER-W/-KID	190°	70 sec.	medium	top	Insert inlay SI-10-28x9 or SI-06-22x8 (Kids). Remove fluff and prepress for 10 seconds.
Socks	SOCK-	185°	120 sec.	medium	top	Only white polyester border is printable. Remove fluff and prepress for 10 seconds.
Socks	SOCK-V	185°	120 sec.	medium	top	Remove fluff and prepress for 20 sec. When printing the back of the sock, pull the edges a little over the edge.
Self-adhesive foil	SPM-	200°	180 sec.	high	top	Place non-stick film (PET-50) directly under the product. Position adhesive foil on printout, cover additionally with another non-stick foil and press.
MDF Picture frame	SST-13x18-	195°	90 sec	medium	top	Remove protective film. The protective film on the back can be left on for the pressing process.
Photo board with writing	SST-18x18-	195°	90 sec.	medium	top	Remove the protective film. The protective film on the back can be left on for the pressing process.
Aluminium Sublistar	SST-AG-	190°	90 sec.	very light	top	Remove protective film. Cover with SST-TEX-ROLL.
Hard Fibre Photo Board	SST-CF-25	195°	90 sec.	medium	top	Remove protective film.
Wall clock	SST-CLOCK-	195°	60 sec.	medium	top	Remove protective film.

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Coaster (MDF)	SST-COA	195°	110 sec.	medium	top	Pre-press for 30 seconds
Thermometer with stand	SST-DT-	200°	40 sec.	medium	top	Remove protective film.
Hard fibre board	SST-HP-	195°	120 sec.	high	top	Remove the protective film.
Keychain (MDF)	SST-KR	180°	90 sec.	medium	top	Printable on both sides, but print each side separately. Remove protective film. When pressing the second side, do not attach the printout to the reverse side.
Table set (MDF)	SST-PM	195°	150 sec.	medium	top	Remove the protective film. Prepress the reverse side the entire time. Allow to cool under weight.
Player pass	SST-SP-	170°	190-230 sec.	high	top	Pre-press front and back side for 30 seconds each.
Vaportex-cloth	SST-TEX-100	190°	70 sec.	medium	top	Pre-press for 10 seconds
Bistro table (MDF)	SST-TT-59x110	195°	300 sec.	medium	top	Remove protective film. Prepress the reverse side for 30 seconds.
Bistro table (MDF)	SST-TT-59x59/59 -R	195°	300 sec.	medium	top	Remove protective film. Prepress the reverse side for 30 seconds.
Embroidery frame for sewing on	STN-	200°	60 sec.	high	top	For a full-surface print, also place a cut silicone foam mat underneath.
Underwear	STR-/BOXER-/PANTY-	185°	60 sec.	light	top	Insert silicone foam mat (SI-10). Remove fluff and prepress for 10 seconds. Cover the area of the seams and elastics additionally with a silicone foam mat. These must not come into contact with the heating plate.
Polyester flock	SUB-	190°	60 sec.	medium	top	Let the flock cool down after the transfer. Cut/plot the shape and then remove the paper backing. Press onto the textile with 160°C and 20 sec.
Refrigerator magnet ceramic tile	TILE-GM-55	200°	480 sec.	light	bottom	
Tiles (ceramic)	TILE-G	200°	10 min.	light	bottom	
Ceramic Pendant	TILE-S	180°	5 min.	very light	bottom	Allow the ceramic pendant to cool completely before the second pressing.
Potholders	TOPF-	185°	70 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Wooden tray	TRAY-	180°	110 sec.	high	top	Don't prepress.
Table set (high gloss)	TS-1	180°	80 sec.	medium	top	Prepress the reverse side for 02:30 minutes. Place paper directly under the item, after prepressing turn the item over and press for 80 seconds.
Table set (jute)	TS-5	190°	90-120 sec.	medium	top	Place non-stick film (PET-50) directly under the product. Remove fluff and prepress for 10 seconds.
Table set (textile)	TSN-2	200°	50 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Table set (textile, two-layer)	TSN-4	195°	100 sec.	high	top	Remove fluff and prepress for 10 seconds.

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Multifunctional scarf	TUB-1	190°	150 sec.	high	top/bottom	Remove fluff and prepress for 100 seconds. Place protective paper or non-stick foil (PET-50) in between.
Business card box	VK-BOX	200°	45 sec.	medium	bottom	Do not remove the protective paper of the adhesive layer before printing, only peel it off after the printing process and stick the plate onto the box. Remove the protective film.
Longsleeve	VSA/VSL	185°	50 sec.	light	top	Can be printed on both sides. Always cover T-shirt labels. Lint removal. Light paper edges and shiny spots fade after the first wash. In case of marks from the heating plate, press the shirt for 3 seconds. For dark shirts use the following parameters: 170° 30 seconds.
Wall hanging/wall calendar	WALLN-1	190°	60 sec.	medium	top	Remove fluff and prepress for the entire time.
Purse	WALN-	200°	60-70 sec.	very high	top	Cover the leatherette parts with heat-resistant tape. Place only the cover under the press. Remove fluff and prepress for the entire time. Position printout while hot. Peel off the adhesive tape cold.
Wallet with velcro fastener	WALN-TEEN	190°	100 sec.	very high	top	The plastic part must not come into contact with the heating plate. Remove the fluff and prepress for the entire time.
Safety waistcoat	WESTE-1	190°	90 sec.	medium	top	Reflectors must not come into contact with the heating plate.
Hot water bottle	WFN-	190°	60 sec.	medium	top	Remove fluff and prepress for 30 seconds.
Pennant	WI-	185°	50-60 sec.	medium	top	Remove fluff and prepress for 10 seconds.
Wine box	WINE-	190°	90 sec.	medium	top	Remove the protective film and press directly. It is best not to place it directly on the pressing plate, but to place a textile underneath to absorb the moisture.
Car Sunshade	ZISSN	190°	70 sec.	medium	top	Product label must not come into contact with the heating plate.

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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Bags	BAGN -20/-30/-32/-33/-34/-35/-60/-62/-63/-64/-66/-68/-70/-71/-72/-73-/-74/-75	190°	120 sec.	high	top	Remove fluff and prepress for 30 seconds. Place the flap only with the printable area under the heating plate.
Shopping bags	BAGN-1/2/3-W	190°	70 sec.	medium	top	Remove the lint and prepress for 30 seconds. Leave the handle outside the press. Place protective paper or non-stick foil (PET-50) in between.
Kindergarten bag	BAGN-40	190°	60 sec.	high	top	Remove fluff and prepress for the entire time. For full-surface prints, mask the flap with heat-resistant adhesive tape.
Pencil case	BAGN-50-K	190°	70 sec.	high	top	Remove the contents from the pencil case beforehand. Insert the SI-12-BAGN-50 inlay. Preheat the silicone foam mat to obtain an optimal print result. Remove the lint and pre-press for the entire time. Tape the edges with heat-resistant tape. Insert article sideways into the press. Insert counterpressure on the other side. Position printout while hot.
Drawstring bag	BAGN-80	190°	60 sec.	medium/high	top	Remove fluff and prepress for 30 seconds.
Boule bag	BAGN-BOU-S	190°	70 Sek	very high	top	Insert the SI-25-BOU inlay. Remove the lint and prepress for the entire time. Observe the restricted pressure range. Insert article sideways into the press. Insert counterpressure on the other side. Position printout while hot.
Cool bag	BAGN-COOL	190°	120 sec.	high	top	Remove fluff and prepress for the entire time. Place a silicone foam mat (SI-10) on the work surface for better pressure distribution. For full-surface prints, mask the flap with heat-resistant adhesive tape.
Gym bag	BAGN-GYM	190°	70 sec.	medium	top	Open the knot and remove the cord. The rings and the imitation leather must not come into contact with the heating plate. Remove the lint and prepress for 30 seconds. Place protective paper or non-stick foil (PET-50) in between.
Gym bag (natural look)	BAGN-GYM-N	190°	90-120 sec.	medium	top	Open the knot and remove the cord. The rings and the imitation leather must not come into contact with the heating plate. Remove the lint and prepress for 30 seconds. Place protective paper or non-stick foil (PET-50) in between.
Toilet bag	BAGN-TB-2	190°	100 sec.	high	top	Remove the hook for the door fastening. Remove the lint from the tab and pre-press for the entire time. Cover leather and plastics with heat-resistant tape. Insert the article sideways into the press.
Cell phone case	BAG-SP-150/-170	190°	60-70 sec.	very high	top	Remove fluff and prepress for 30 seconds.
Mini coin purse, Pencil case	WALN-ZIP, BAGN-PC	190°	60 sec.	very high	top	Remove the lint and prepress for 10 seconds. Insert inlay SI-25-. Insert the article sideways into the press. Insert counterpressure on the other side. Position printout while hot.

Article name	Coating	Article number	Temp. °C	Time	Pressure	Heating element	Water bath	Remark/tip
Ashtray		ASH	200°	4 min.	light	RMUG-80	yes	Use a second ashtray for optimal pressure distribution.
Ceramic mug with cork base and lid	Sublistar®	BEN-	200°	3 min.	medium	RMUG-80	yes	Remove the cork base und the lid before pressing.
Stainless steel thermobox	Sublistar® / SunCoating®	CAN-	170°	40 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Colour changing mug	SubSEEK™/Sublistar®	CC-/WOW-	200°	4 min.	medium	RMUG-80	yes	Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool down, otherwise an edge will be created.
Colour changing mug	Sublistar® / Orca Coating	CC-GLITTER-	180°	5 min.	medium	RMUG-80	yes	Attention: Surface is very sensitive to scratches! Cup must be completely submerged to cool down, otherwise an edge will appear.
Ceramic candle holder		CDH-	200°	4 min.	medium	RMUG-80	yes	Place a second holder for optimal pressure distribution.
Ceramic jar with wooden lid	Sublistar®	COOKIE	180°	4 min.	medium	RMUG-95	no	Unscrew the lid before processing. Opening downwards.
Ceramic mug	DURAGLAZE®	DINKY-/SPARTA-DG	200°	3-4 min.	medium	RMUG-72	no	
Ceramic mug	SubSEEK™	DINKY-F	200°	3-4 min.	medium	RMUG-72	yes	
Bathroom set	Orca Coating	DISP-1	200°	1:20 min.	medium	RMUG-72	yes	Unscrew the lid before processing.
Partner mug	DURAGLAZE®	DUO-2-DG	200°	4 min.	medium	RMUG-80	no	
Partner mug	Sublistar®	DUO-2-S	200°	4 min.	medium	RMUG-80	yes	
Enamel mug	Sublistar®	EMAILLE-12-	180°	2:30 min.	high	RMUG-80/RMUG-EMAILLE-12	yes	The paper should not protrude beyond the bottom rim of the cup.
Enamel mug	Orca Coating	EMAILLE-12N	190°	3 min.	medium	RMUG80/RMUG-EMAILLE-12	yes	The paper should not protrude beyond the bottom rim of the cup.
Enamel mug	Orca Coating	EMAILLE-18-	180°	3-4 min.	high	RMUG-95	yes	The paper should not protrude beyond the bottom rim of the cup.
Glass beer mug	Orca Coating	GL-BK-	180°	6:30 min.	medium	RMUG-80	no	
Ceramic mug FIREFLY		GLOW	200°	4 min.	medium	RMUG-80	yes	
Glass mug 10oz	Orca Coating	GL-TA-3	180°	6.30 min.	medium	RMUG-80	no	
Glass mug	Orca Coating	GL-TAC-	180°	6:30 min.	medium	RMUG-80	no	Preheat.
Tealight holder	Sublistar®	GL-TL-S	200°	3,30 min.	medium	RMUG-62	no	MU-SITA-1 can be used as a supplement for better heat and pressure distribution.
Eco mug	Orca Coating	HENRY	200°	4 min.	medium	RMUG-K150	no	Only possible in the RED MUG-1.
Ceramic mug	DURAGLAZE®	JUMBO-DG	200°	3-4 min.	medium	RMUG-80	no	
Ceramic mug	Sublistar®	JUMBO-S	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	Sublistar®	JUMBO-ST	180°	6:30 min.	medium	RMUG-80	yes	
Conical ceramic mug/flower pot	Sublistar®	LATTE-12-S/POT-10	200°	4 min.	medium	RMUG-K100	yes	
Ceramic conical mug	DURAGLAZE®	LATTE-17-DG	200°	3-4 min.	medium	RMUG-K150	no	Only possible in the RED MUG-1.
Ceramic conical mug	Orca Coating	LATTE-17-S	200°	4 min.	medium	RMUG-K150	yes	Only possible in the RED MUG-1.
Ceramic conical mug	DURAGLAZE®	LATTE-7/12-DG	200°	3-4 min.	medium	RMUG-K100	no	

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Article name	Coating	Article number	Temp. °C	Time	Pressure	Heating element	Water bath	Remark/tip
Ceramic mug	DURAGLAZE®	LENA-DG/MARIE-DG	200°	3-4 min.	medium	RMUG-80	no	
Ceramic mug	Orca Coating	LENA-S / LENA-PM-B / MARIE-S	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	Sublistar®	LENA-ST-AA / LENA-ST-AAA /MARIE-ST	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	SubSEEK™	LENA-F	200°	3-4 min.	medium	RMUG-80	yes	
Ceramic mug	Subli-G	LENA-G	180°	4 min.	medium	RMUG-80	yes	
Ceramic cup in neon colours	Orca Coating/Sublistar®	LENA-NEON-	180°	3-4 min.	medium	RMUG-80	yes	
Ceramic mug mother of pearl effect	Orca Coating	LENA-PM-P	200°	3-4 min.	medium	medium	nein	
Ceramic mug	Orca Coating	LENA-S-SAT	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	Sublistar®	MAC-	200°	4 min.	medium	RMUG-80	yes	
Stainless steel cup	Orca Coating	MARTIN-08/TREK-08	200°	1:20 min.	light	RMUG-72	no	
Stainless steel cup	Orca Coating	MARTIN-11/TREK-10	200°	1:20 min.	light	RMUG-80	no	
Ceramic mug gold/silver	Orca Coating/Sublistar®	META-	200°	1:20 min.	medium	RMUG-80	yes	
Milk can	Sublistar®	MILK-320/-450	175°	3:30 min.	medium	RMUG-72/-80	yes	
Ceramic mug, black	Sublistar®	NORA-S	200°	4 min.	medium	RMUG-80	yes	
Beer mug	Orca Coating	PEK-100	200°	4:10 min.	medium	RMUG-105	yes	Only possible in the RED MUG-1.
Beer mug	Orca Coating	PEK-25	200°	4 min.	medium	RMUG-80	yes	
Beer mug	Orca Coating	PEK-50-	200°	4:10 min.	medium	RMUG-95	yes	Opening downwards and place the bulge outside the heating element. Beer mugs with tin lids are not possible!
Pens Cups	SunCoating®	PH-BU-95 / PH-11-O	200°	4 min.	medium	RMUG-80	yes	Remove the lid before processing.
Plastic mug		POLY-06	170°	3:30 min.	light/medium	RMUG-72	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Plastic mug		POLY-11-	170°	3:20 min.	medium	RMUG-80	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Conical stainless steel cup		POLY-17-SCUP	200°	4 min.	medium	RMUG-K150	no	Only possible in the RED MUG-1. Note restricted printing area.
Stainless steel conical mug		POLY-17-SMUG	200°	4 min.	medium	RMUG-K150	no	Only possible in the RED MUG-1. Note restricted printing area.
Conical ceramic cup		POLY-LATTE-12	170°	6 min.	light	RMUG-K100	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Conical ceramic cup		POLY-LATTE-17	170°	6 min.	light	RMUG-K150	yes	Only possible in the RED MUG-1. Insert the appropriate TOOL-. Remove before quenching.
Conical stainless steel drinking cup		POLY-STU-	165°	120 sec.	medium	RMUG-80/RMUG-K150	yes	Only possible in the RED MUG-1. Insert the appropriate TOOL-. Remove before quenching.
Ceramic mug	Orca Coating	TTHL-R	200°	3 min.	medium	RMUG-80	yes	
Ceramic mug/Spoon mug	Orca Coating	RH-/TTL-	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug/Spoon mug	DURAGLAZE®	RH-DG-/TTH-DG-/TTL-DG	200°	3-4 min.	medium	RMUG-80	no	
Ceramic mug	Sublistar®	RH-ST-	200°	3:30 min.	medium	RMUG-80	yes	

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Article name	Coating	Article number	Temp. °C	Time	Pressure	Heating element	Water bath	Remark/tip
Stainless steel thermo cup	Sublistar®	ROB-	180°	60 sec.	light	RMUG-95/RMUG-105	yes	
Money box	SunCoating®	SD-11-BB	200°	4 min.	medium	RMUG-80	yes	Remove the lid before processing.
Stainless steel thermo cup	Sublistar®	SLIM-	180°	60 sec.	medium	RMUG-72	yes	Unscrew the lid before processing.
Stainless steel thermo cup in glitter		SLIM-SPARK	180°	60 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Ceramic mug in glitter colours	Sublistar®	SPARK-/SPARK-BC	180°	3:30 min.	medium	RMUG-80	yes	
Ceramic mug	Orca Coating	SPARTA-S	180°	3-4 min.	medium	RMUG-72	yes	
Ceramic mug, stackable	DURAGLAZE®	STACK-DG	200°	3-4 min.	medium	RMUG-80	no	
Ceramic stackable mug	Sublistar® / Orca Coating	STACK-S	180°	3-4 min.	medium	RMUG-72	yes	
Slim ceramic mug	DURAGLAZE®	STEFFI-/ROMA-/WINDSOR-DG	200°	3-4 min.	medium	RMUG-72	no	
Slim ceramic mug	Orca Coating	STEFFI-/WINDSOR-S	200°	3-4 min.	medium	RMUG-72	yes	
Stainless steel drinking mug	Orca Coating	TC-	150°	1:20 min.	medium	RMUG-K150	yes	Only possible in the RED MUG-1.
Motto mug	Orca Coating	THEME-	200°	3-4 min.	medium	RMUG-80	yes	
Stainless steel travel mug	Sublistar®	TM-1/-4	200°	1:20 min.	medium	RMUG-80	yes	Unscrew the lid before processing.
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-400/-500	180°	60 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-750	180°	60 sec.	light	RMUG-80	yes	Unscrew the lid before processing.
Stainless Steel thermo flask	Sublistar® / SunCoating®	TMFK-/TMF-350/-500	180°	60 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Stainless steel thermo flask	Sublistar® / SunCoating®	TMFK-/TMF-750	180°	60 sec.	light	RMUG-80	yes	Unscrew the lid before processing.
Stainless steel thermo flask in glitter	Sublistar®	TMFK-SPARK	180°	60 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Stainless steel thermo cup	Sublistar®	TMS-	200°	1:20 min.	medium	RMUG-80	yes	Remove the lid before processing.
Ceramic mug	Orca Coating	TOM-	200°	4 min.	medium	RMUG-EMAILLE-12	no	The paper should not protrude beyond the bottom rim of the cup.
Ceramic mug	Orca Coating	TTH-	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	SunCoating®	TTH-F	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	Sublistar®	TTH-ST	200°	4 min.	medium	RMUG-80	yes	
Ceramic mug	Sublistar®	TT-	180°	6:30 min.	medium	RMUG-80	yes	
Conical stainless steel drinking cup	Sublistar®	TUMB-	170°	60 sec.	light	RMUG-K150	yes	Only possible in the RED MUG-1.
Ceramic mug	Upper Class	UP-LENA-S	180°	4 min.	medium	RMUG-80	yes	
Beer mug	Upper Class	UP-PEK-50-	180°	3:30-4 min.	medium	RMUG-95	yes	Opening downwards and place the bulge outside the heating element. Beer mugs with tin lids are not possible!
Money box	Upper Class/Orca Coating	UP-SD-11/SD-11	200°	4 min.	medium	RMUG-80	no	
Espresso cup	Orca Coating	VERA-S	200°	4 min.	medium	RMUG-72	yes	
Aluminium drinking bottle	Sublistar®	WBO-/WBOSP-	180°	90-120 sec.	light	RMUG-72	yes	Unscrew the lid before processing.
Slim porcelain mug	Sublistar®	WINDSOR-P	170°	4 min.	medium	RMUG-72	no	

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Article name	Coating	Article number	Temp. °C	Time	Pressure	Heating element	Water bath	Remark/tip
Colour changing mug	Sublistar®	WOW-K-M-ST	200°	4 min.	medium	RMUG-80	yes	Attention: Surface is very sensitive to scratches! Cup must be completely submerged to cool down, otherwise an edge will appear.

Article name	Coating	Article number	Temp. °C Sublisplash	Standbytem peratur	Time	Pressure	Heating element	Water bath	Remark/tip
Ashtray		ASH-	175°	170°	15 sec.	medium	MPR-80/MPR-3-80	yes	Use a second ashtray for optimal pressure distribution.
Ceramic mug with cork base and lid	Sublistar®	BEN-	175°	170°	50 sec.	medium	MPR-80/MPR-3-80	yes	Remove the cork base and the lid before pressing.
Stainless steel thermo box	ublistar® / SunCoating	CAN-	155°	150°	15 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Colour changing mug	SubSEEK™/Sublistar®	CC-/WOW-	160°	155°	90-120 sec.	medium	MPR-80/MPR-3-80	yes	Attention: Surface very sensitive to scratches! Mug must be completely submerged to cool down, otherwise there will be an edge.
Colour changing mug	ublistar® / Orca Coating	CC-GLITTER-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form.
Ceramic candles - tealight holders		CDH-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	Use a second mug for optimal pressure distribution.
Ceramic jar with wooden lid	Sublistar®	COOKIE	175°	170°	75 sec.	medium	MPR-3-94	no	Unscrew the lid before processing. Opening to the right.
Ceramic mug	DURAGLAZE®	DINKY-/SPARTA-DG	175°	170°	70 sec.	medium	MPR-72/MPR-3-72	no	Use a second mug for optimal pressure distribution.
Ceramic mug	SubSEEK™	DINKY-F	175°	170°	40-50 sec.	medium	MPR-72/MPR-3-72	yes	
Bathroom set	Orca Coating	DISP-	180°	175°	20 sec.	medium	MPR-72/MPR-3-72	yes	
Partner mug	DURAGLAZE®	DUO-DG	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	
Partner mug	Orca Coating	DUO-S	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Enamel mug	Sublistar®	EMAILLE-12	180°	175°	70 - 90 sec.	high/light	MPR-80/MPR-3-80/MPR-3-12	yes	The paper should not extend beyond the bottom rim of the mug.
Enamel mug	Orca Coating	EMAILLE-12N	175°	170°	80 sec.	high/light	MPR-80/MPR-3-80/MPR-3-12	yes	The paper should not extend beyond the bottom rim of the mug.
Enamel mug	Orca Coating	EMAILLE-18	175°	170°	100 sec.	high/light	MPR-3-94	yes	Only possible with MPR-2/-3. Mug opening pointing to the right. The paper should not protrude beyond the lower rim of the mug.
Glass beer mug	Orca Coating	GL-BK-	160°	155°	30 sec.	medium	MPR-80/MPR-3-80	no	
Ceramic mug FIREFLY		GLOW	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Shot glass	Orca Coating	GL-SG-W-1/GL-SG-S-1	160°	155°	90 sec.	medium	MPR-3-K02	no	
Glass mug	Sublistar®	GL-TA-	165°	160°	40 sec.	medium	MPR-80/MPR-3-80	no	
Glass mug	Orca Coating	GL-TAC-	160°	155°	90-120 sec.	medium	MPR-80/MPR-3-80	no	Preheat.

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Article name	Coating	Article number	Temp. °C Sublisplash	Standbytem peratur	Time	Pressure	Heating element	Water bath	Remark/tip
Tealight holder	Sublistar®	GL-TL-S	155°	150°	90 sec.	medium	MPR-72/MPR-3-72	no	MU-SITA-1 can be used as a supplement for better heat and pressure distribution.
Eco-mug	Sublistar®	HENRY	155°	150°	300 sec.	medium	MPR-K17/MPR-3-K17	no	If using UltraChrome ink, please press at 180° for 300 seconds.
Espresso cup	Sublistar®	ITALIA	180°	175°	90 - 120 sec.	medium	MPR-3-60	yes	Only possible in MPR-2/-3. Insert close to the temperature sensor (right).
Ceramic mug	DURAGLAZE®	JUMBO-DG	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	
Ceramic mug	Sublistar®	JUMBO-S	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Sublistar®	JUMBO-ST	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic conical mug	DURAGLAZE®	LATTE-12-DG	175°	170°	70 sec.	medium	MPR-K12/MPR-3-K12	no	
Ceramic conical mug/flower pot	Sublistar®	LATTE-12-S/POT-10	175°	170°	70 sec.	medium	MPR-K12/MPR-3-K12	yes	
Ceramic conical mug	DURAGLAZE®	LATTE-17-DG	175°	170°	70 sec.	medium	MPR-K17/MPR-3-K17	no	
Ceramic conical mug	Orca Coating	LATTE-17-S	175°	170°	70 sec.	medium	MPR-K17/MPR-3-K17	yes	
Ceramic conical mug	DURAGLAZE®	LATTE-7-DG	175°	170°	30 sec.	medium	MPR-K12/MPR-3-K07	no	
Ceramic conical mug	Orca Coating	LATTE-7-S	175°	170°	70 sec.	medium	MPR-3-K07	yes	
Ceramic mug	DURAGLAZE®	LENA-DG/MARIE-DG	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	
Ceramic mug	SubSEEK™	LENA-F	175°	170°	60-70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Subli-G	LENA-G	175°	170°	90 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug in neon colours	Orca Coating	LENA-NEON-	150°	145°	115 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug mother of pearl effect	Orca Coating	LENA-PM-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	
Ceramic mug	Orca Coating	LENA-S/MARIE-S	175°	170°	70 sec.	medium	MPR80/MPR-3-80	yes	
Ceramic mug	Orca Coating	LENA-S-SAT	175°	170°	70 sec.	medium	MPR80/MPR-3-80	yes	
Ceramic mug	Sublistar®	LENA-ST-/MARIE-ST	175°	170°	70 sec.	high	MPR-80/MPR-3-80	yes	
Ceramic mug	Sublistar®	MAC-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Stainless steel mug	Orca Coating	MARTIN-08/TREK-08	175°	170°	10 sec.	light	MPR-72/MPR-3-72	no	
Stainless steel mug	Orca Coating	MARTIN-11/TREK-10	175°	170°	10 sec.	light	MPR-80/MPR-3-80	no	
Ceramic mug in gold/silver	Orca Coating/Sublistar®	META-	175°	170°	50 sec.	medium	MPR-80/MPR-3-80	yes	
Espresso cup	Sublistar®	MILANO	175°	170°	70 sec.	medium	MPR-3-60	yes	Only pressable in MPR-2/-3. Insert close to the temperature sensor (right).
Milk Can	Sublistar®	MILK-320	175°	170°	70-100 sec.	medium	MPR-72/MPR-3-72	yes	
Milk Can	Sublistar®	MILK-450	175°	170°	70-100 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug, black	Sublistar®	NORA-S	160°	155°	150-180 sec.	medium	MPR-80/MPR-3-80	yes	
Beer mug	Orca Coating	PEK-25	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Beer mug	Orca Coating	PEK-50	175°	170°	70 sec.	medium	MPR-3-94	yes	Only possible with MPR-2/-3. Insert the bulge of the jug base into the recess in the element (left).

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Article name	Coating	Article number	Temp. °C Sublisplash	Standbytem peratur	Time	Pressure	Heating element	Water bath	Remark/tip
Pens Cups	SunCoating®	PH-BU-95 / PH-11-O	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	Remove the lid before processing.
Plastic mug		POLY-06	165°	160°	30 sec.	light/medium	MPR-72/MPR-3-72	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Plastic mug		POLY-11	170°	165°	60-90 sec.	medium	MPR-80/MPR-3-80	yes	Insert the appropriate TOOL-. Remove before placing in water bath. Mouthpiece is inserted flush on the left.
Conical stainless steel mug		POLY-17-SCUP	175°	170°	240 sec.	medium	MPR-K17/MPR-3-K17	no	Note the restricted print area.
Conical stainless steel mug		POLY-17-SMUG	175°	170°	240 sec.	medium	MPR-K17/MPR-3-K17	no	Note the restricted print area.
Conical plastic mug		POLY-LATTE-12	165°	160°	60 sec.	light/medium	MPR-K12/MPR-3-K12	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Conical plastic mug		POLY-LATTE-17	170°	165°	120 sec.	medium	MPR-K17/MPR-3-K17	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Conical stainless steel drinking cup		POLY-STU-	165°	160°	60 sec.	light	MPR-K17/MPR-3-K17	ja	Insert the appropriate TOOL-. Remove before quenching.
Plastic mug		POLY-TRAVEL-	165°	160°	30 sec.	light/medium	MPR-80/MPR-3-80	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Ceramic mug/Spoon mug	Orca Coating	RH-/TTL-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	Place the spoon cup close to the temperature sensor.
Ceramic mug/Spoon mug	DURAGLAZE®	RH-DG-/TTH-DG-/TTL-DG-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	Place the spoon cup close to the temperature sensor.
Ceramic mug	Sublistar®	RH-ST-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Stainless steel thermo cup	Sublistar®	ROB-	160°	150°	30 sec.	light	MPR-3-125 / MPR-3-80	yes	
Money box	SunCoating®	SD-11-O	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	Remove the lid before processing.
Stainless steel thermo cup	Sublistar®	SLIM-	155°	150°	30 sec.	medium	MPR-72/MPR-3-72/MPR-3-20/MPR-3-250	yes	Unscrew the lid before processing.
Stainless steel thermo cup in glitter colours		SLIM-SPARK	160°	155°	30 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Ceramic cup in glitter colours	Sublistar®	SPARK-/SPARK-BC	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Sublistar®	SPARTA-S	175°	170°	70 sec.	medium	MPR-72/MPR-3-72	yes	
Ceramic cup, stackable	DURAGLAZE®	STACK-DG	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	no	
Ceramic stackable mug	ublistar® / Orca Coatin	STACK-S	175°	170°	70 sec.	medium	MPR-72/MPR-3-72	yes	
Slim ceramic mug	DURAGLAZE®	STEFFI-/ROMA-/WINDSOR-DG	175°	170°	70 sec.	medium	MPR-72/MPR-3-72	no	
Slim ceramic mug	Orca Coating	STEFFI-/WINDSOR-S	175°	170°	40 sec.	medium	MPR-72/MPR-3-72	yes	

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Article name	Coating	Article number	Temp. °C Sublisplash	Standbytem peratur	Time	Pressure	Heating element	Water bath	Remark/tip
Stainless steel drinking cup	Orca Coating	TC-	150°	145°	15 sec.	medium	MPR-K17/MPR-3-K17	yes	Unscrew the lid before processing.
Motto mug	Orca Coating	THEME-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Stainless steel thermo cup	Sublistar®	TM-1/-4	175°	170°	15 sec.	light	MPR-80/MPR-3-80	yes	Unscrew the lid before processing.
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-400/-500	150°	145°	45 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-750	150°	145°	45 sec.	light	MPR-80/ MPR-3-80/ MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask	Sublistar®	TMF-350-	150°	145°	45 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask	Sublistar®	TMF-750-	150°	145°	45 sec.	light	MPR-80/MPR-3-80/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask	ublistar® / SunCoating	TMFK-350/-500	150°	145°	45 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask	ublistar® / SunCoating	TMFK-750	150°	145°	45 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel thermo flask	Sublistar®	TMFK-SPARK	160°	155°	30 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Stainless steel travel mug	Sublistar®	TMS-	175°	170°	15 sec.	light	MPR-80/MPR-3-80	yes	Remove the lid before processing.
Ceramic mug	Orca Coating	TOM-	175°	170°	70 sec.	medium	MPR-12/MPR-3-12	no	The paper should not protrude beyond the bottom edge of the mug.
Ceramic mug	Sublistar®	TT-	180°	170°	40 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Orca Coating	TTH-	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	SunCoating®	TTH-F	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Sublistar®	TTH-ST	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Ceramic mug	Orca Coating	TTHL-R	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Stainless steel conical drinking mug	Sublistar®	TUMB-	155°	150°	20 sec.	light	MPR-K17/MPR-3-K17	yes	
Beer mug	Upper Class	UP-BK-ST-	180°	175°	90-120 sec.	medium	MPR-80/MPR-3-80	yes	The stand jug is only conditionally suitable for the MPR-1.
Ceramic mug	Upper Class	UP-LENA-S	175°	170°	70 sec.	medium	MPR-80/MPR-3-80	yes	
Beer mug	Upper Class	UP-PEK-50-	175°	170°	30 sec.	medium	MPR-3-94	yes	Only possible with MPR-2/-3. Insert the bulge of the jug base into the recess in the element (left).
Money box	Upper Class/Orca Coating	UP-SD-11/SD-11	180°	175°	90-120 sec.	medium	MPR-80/MPR-3-80	no	
Espresso cup	Sublistar®	VERA	175°	170°	70 sec.	medium	MPR-72/MPR-3-72	yes	Insert close to the temperature sensor (right).

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Article name	Coating	Article number	Temp. °C Sublisplash	Standbytem peratur	Time	Pressure	Heating element	Water bath	Remark/tip
Espresso cup	Sublistar®	VERONA	175°	170°	120 sec.	medium	MPR-3-60	yes	Only possible with MPR-2/-3. Insert close to the temperature sensor (right).
Aluminium drinking bottle	Sublistar®	WBO-400/WBOSP-400	160°	150°	30 sec.	light	MPR-72/MPR-3-72	yes	Unscrew the lid before processing.
Aluminium drinking bottle	Sublistar®	WBO-500/-600/WBOSP-500/-600	160°	150°	30 sec.	light	MPR-72/MPR-3-72/MPR-3-20	yes	Unscrew the lid before processing.
Slim porcelain mug	Sublistar®	WINDSOR-P	160°	155°	70-90 sec.	medium	MPR-72	no	
Colour changing mug	Sublistar®	WOW-K-M-ST	160°	155°	90-120 sec.	medium	MPR-80/MPR-3-80	yes	Attention: surface very sensitive to scratches! Mug must be completely submerged to cool down, otherwise an edge will be created

Article name	Coating	Article number	Temperature	Standby temperature	Floor pad	Time	Pressure	Water bath	Remark/tip
Changing colours mug	SubSEEK™/Sublistar®	CC-/WOW-	190°	150°	190°	90-120 Sec.	medium/high	yes	Attention: surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form.
Partner mug	DURAGLAZE®	DUO-DG	190°	150°	190°	50-70 Sec.	medium/high	no	
Partner mug	Sublistar®	DUO-S	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug FIREFLY		GLOW	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	DURAGLAZE®	JUMBO-DG	190°	150°	190°	50-70 Sec.	medium/high	no	
Ceramic mug	Sublistar®	JUMBO-S	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	Sublistar®	JUMBO-ST	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	DURAGLAZE®	LENA-/MARIE-DG	190°	150°	190°	50-70 Sec.	medium/high	no	
Ceramic mug	Orca Coating	LENA/MARIE-S	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	Orca Coating	LENA-S-SAT	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	Sublistar®	LENA-/MARIE-ST	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	SubSEEK™	LENA-F	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug in neon colours	Orca Coating/Sublistar®	LENA-NEON-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug mother of pearl effect	Orca Coating	LENA-PM-P	190°	150°	190°	50-70 Sec.	medium/high	no	
Stainless steel mug	Orca Coating	MARTIN-11	160°	145°	150°	60-80 Sec.	light	yes	TREK stainless steel cup: due to the necessary attachment of the handle to the cup, water may penetrate the cavity of the double-walled cup. This cannot be avoided 100%.
Ceramic mug in gold/silver	Orca Coating/Sublistar®	META-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Black ceramic mug	Sublistar®	NORA-S	190°	150°	190°	30 -60 Sec.	medium/high	yes	
Beer mug	Orca Coating	PEK-25	190°	150°	190°	50-70 Sec.	high	yes	Insert with bottom down.
Plastic mug		POLY-11	165°	150°	150°	150-180 Sec.	light	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Plastic mug		POLY-TRAVEL-	165°	150°	150°	150-180 Sec.	light	yes	Insert the appropriate TOOL-. Remove before placing in water bath.
Ceramic mug/Spoon mug	Orca Coating	RH-/TTH-/TTL-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug/Spoon mug	DURAGLAZE®	RH-DG-/TTH-DG-/TTL-DG-	190°	150°	190°	50-70 Sec.	medium/high	no	
Ceramic mug/Spoon mug	Sublistar®	RH-ST-/TTH-ST-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug in glitter colours	Sublistar®	SPARK-/SPARK-BC	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug stackable	DURAGLAZE®	STACK-DG	190°	150°	190°	50-70 Sec.	medium/high	no	
Motto mug	Orca Coating	THEME-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Stainless steel thermo flask	Sublistar®	TMF-750-	160°	145°	150°	60-80 Sec.	light	yes	Unscrew the lid before processing.
Stainless steel thermo flask	Sublistar® / SunCoating®	TMFK-750-	160°	145°	150°	60-80 Sec.	light	yes	Unscrew the lid before processing.
Ceramic mug	Sublistar®	TT-	190°	150°	190°	50-70 Sec.	medium/high	yes	
Ceramic mug	Upper Class	UP-LENA-S	190°	150°	190°	50-70 Sec.	medium/high	yes	

Article name	Coating	Article number	Temp. °C Sublisplash	Time	Heating element	Heating element2	Water bath	Remark/tip
Ashtray		ASH	190°	15-17 min.			yes	
Ceramic mug with cork base and lid	Sublistar®	BEN-	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Remove the cork base and the lid before pressing.
Estate Jug	Upper Class	BK-ST-	190°	15-17 min.			yes	
Stainless steel thermo box	Sublistar® / SunCoating®	CAN-	185°	4 Min.	CLAMP-72, GUMC-06oz	SFS-HSB-15	yes	Unscrew the lid before processing.
Colour changing mug	SubSEEK™/Sublistar®	CC-/WOW-	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Colour changing mug	Sublistar® / Orca Coating	CC-GLITTER-	190°	10 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Attention: Surface very sensitive to scratches! Cup must be completely submerged to cool, otherwise an edge will form.
Ceramic mug/Candleholder		CDH-	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic jar with wooden lid	Sublistar®	COOKIE	180°	10 min.	GUMC-COOKIE-W		no	Unscrew the lid before processing.
Ceramic mug	Sublistar®	DINKY-/SPARTA-DG	190°	15-17 min.	CLAMP-72, GUMC-06oz		no	
Ceramic mug	SubSEEK™	DINKY-F	190°	15 min.	CLAMP-72, GUMC-06oz		yes	
Bathroom set	Orca Coating	DISP-1	190°	15-17 min.	CLAMP-72, GUMC-06oz		yes	
Partner mug	DURAGLAZE®	DUO-2-DG	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Partner mug	Orca Coating	DUO-2-S	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Enamel mug	Sublistar®	EMAILLE-12	190°	7 min.	CLAMP-80/GUM-50-85/GUMC-EMAIILE-12		yes	The paper should not protrude beyond the bottom rim of the cup.
Enamel mug	Orca Coating	EMAILLE-12N	190°	7 min.	CLAMP-80/GUM-50-85/GUMC-EMAIILE-12		yes	The paper should not protrude beyond the bottom rim of the cup.
Enamel mug	Orca Coating	EMAILLE-18	190°	7 min.	CLAMP-100/GUMC-PEK-50		yes	The paper should not protrude beyond the bottom rim of the cup.
Stainless steel hip flask		FLASK	180°	4 min.	GUMC-FLASK		yes	Wrap the rubber tightly around the hip flask and fasten it. Unscrew the lid before processing.
Glass beer mug	Orca Coating	GL-BK-	180°	9-12 min.	GUMC-15oz		no	
Ceramic mug FIREFLY		GLOW	180°	15-17 min.	CLAMP-80, GUMC-11oz		yes	
Shot glass	Orca Coating	GL-SG-1	190°	13 min.	GUM-SG-1, GUMC-SG-1, SI-05-10x40		no	Wrap the rubber very tightly, preferably once completely around the jar.
Shot glass	Sublistar® / Orca Coating	GL-SG-2	180°	9 min.	GUM-SG-1, GUMC-SG-2, SI-05-10x40		no	
Glass mug/Mason Jar	Orca Coating	GL-TA/-TAC-/MASON-	180°	9-12 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	The tension rubber must be retightened.
Tealight holder	Sublistar®	GL-TL-S	190°	8 min.	GUMC-06oz / CLAMP-72	SFS-HSB-15	no	
Eco mug	Orca Coating	HENRY-	190°	15-17 min.	GUM-LATTE-17/GUMC-LATTE-17		no	
Espresso cup	Sublistar®	ITALIA	190°	15-17 min.	GUM-3-OZ		yes	
Ceramic mug Duraglaze	DURAGLAZE®	JUMBO-DG	190°	15 -17 min	CLAMP-80, GUMC-15oz		no	
Ceramic mug	Sublistar®	JUMBO-S	190°	15-17 min.	CLAMP-80, GUMC-15oz		yes	
Ceramic mug	Sublistar®	JUMBO-ST	180°	15-17min.	CLAMP-80, GUMC-15oz		yes	
Ceramic bowl	Sublistar®	KES-	180°	10 min.	GUM- 134/155/180, GUMC-132/155/180		yes	
Ceramic bowl	Orca Coating	KES-	190°	15 min.	GUM- 134/155/180, GUMC-132/155/180		yes	
Conical ceramic mug	DURAGLAZE®	LATTE-12/17-DG	190°	15-17 min.	GUM-LATTE-12/GUMC-LATTE-12 bzw. GUM-LATTE-17/GUMC-LATTE-17		no	
Conical ceramic mug/Flower pot	Sublistar® / Orca Coating	LATTE-12-S/-17-S/ POT-10	190°	15-17 min.	GUM-LATTE-12/GUMC-LATTE-12 bzw. GUM-LATTE-17/GUMC-LATTE-17		yes	
Ceramic conical mug	Orca Coating	LATTE-7-S	190°	15-17 min.	GUMC-LATTE-07		yes	
Ceramic mug	DURAGLAZE®	LENA-/MARIE-DG	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	

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Article name	Coating	Article number	Temp. °C Sublisplash	Time	Heating element	Heating element2	Water bath	Remark/tip
Ceramic mug	Orca Coating	LENA-/MARIE-S	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug	Orca Coating	LENA-S-SAT	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug	Sublistar®	LENA-/MARIE-ST	180°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug	SubSEEK™	LENA-F	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug	Subli-G	LENA-G	180°	10 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug in neon colours	Sublistar® / Orca Coating	LENA-NEON-	200°	3-4 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug mother of pearl effect	Orca Coating	LENA-PM-P	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	
Ceramic mug	Sublistar®	MAC-	190°	15 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Stainless steel mug	Sublistar® / Orca Coating	MARTIN-08/TREK-08	190°	15 min.	CLAMP-72, GUMC-06oz		no	
Stainless steel mug	Sublistar® / Orca Coating	MARTIN-11/TREK-10	190°	15 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	
Ceramic mug in gold/silver	Sublistar®	META-	160°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Espresso cup	Orca Coating	MILANO	190°	7 min.	GUM-06oz		yes	
Ceramic mug, black	Orca Coating	NORA-D	185°	9-10 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Wrap the rubber very tightly, preferably once completely around the mug.
Ceramic mug, black	Sublistar®	NORA-S	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Beer mug	Sublistar®	PEK-100	190°	18 min.	GUMC-PEK-100		yes	Place a protective paper between the GUM and the jug to avoid staining of the GUM.
Beer mug	Sublistar®	PEK-25	190°	15-17 min.	GUMC-11oz		yes	
Pens Cups	SunCoating®	PH-BU-95 / PH-11-O	190	13 min.	CLAMP-MUG-11, CLAMP-80		yes	Remove the lid before processing.
Plastic mug		POLY-06	180°	12 min.	CLAMP-72, GUMC-06oz		yes	
Plastic mug		POLY-11	180°	15min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Conical stainless steel cup		POLY-17-SCUP	160°	8 min.	GUM-POLY-CONE	SFS-HSB-15	no	
Conical plastic mug		POLY-LATTE-12	180°	15 min.	GUM-LATTE-12, GUMC-LATTE-12		yes	
Conical plastic mug		POLY-LATTE-17	180°	15 min.	GUM-LATTE-17, GUMC-LATTE-17		yes	
Animal bowl		POLY-PET-BOWL/POLY-PET-O-	180°	4 min.		SFS-HSB-35	yes	The SFS-HSB-28 shrink tubing is required for pressing the small cups.
Conical stainless steel cup		POLY-STU-	160°	7-9 min.	GUM-LATTE-17, GUMC-LATTE-17	SFS-HSB-15	yes	Remove the lid and inlay before processing.
Conical plastic mug		POLY-TUMB-	160°	7-9 min.	GUM-LATTE-17, GUMC-LATTE-17	SFS-HSB-15	yes	Assemble the individual parts into each other while hot.
Flower pot made from white ceramic		POTN-135	190°	15-18 min.		SFS-HSB-35	yes	
Ceramic mug	Orca Coating	TTHL-R	190°	15-17 min.	CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug/Spoon mug	Orca Coating	RH-/TTL-	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug/Spoon mug	DURAGLAZE®	RH-DG-/TTH-DG-/TTL-DG	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	
Ceramic mug	Sublistar®	RH-ST-	180°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Stainless steel thermo mug		ROB-W	190°	6 min.	Heat-resistant adhesive tape	SFS-HSB-35	yes	For all-over printing
Money box	SunCoating®	SD-11-BB	190°	13 min.	CLAMP-MUG-11, CLAMP-80		yes	Remove the lid before processing.
Stainless steel thermo cup	Sublistar®	SLIM-	180°	7 min.	CLAMP-72, GUMC-06oz	SFS-HSB-17	yes	
Stainless steel cup glitter		SLIM-SPARK	180°	6:30 min.	CLAMP-72, GUMC-06oz	SFS-HSB-17	yes	Unscrew the lid before processing.
Ceramic mug in glitter colours	Sublistar®	SPARK-/SPARK-BC	190°	11 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	

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Article name	Coating	Article number	Temp. °C Sublisplash	Time	Heating element	Heating element2	Water bath	Remark/tip
Ceramic mug	Sublistar®	SPARTA-S	190°	15-17 min.	CLAMP-72, GUMC-06oz		yes	
Ceramic mug, stackable	DURAGLAZE®	STACK-DG	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		no	
Ceramic stackable mug	Sublistar® / Orca Coating	STACK-S	190°	15-17 min.	CLAMP-72 / GUMC-11oz		yes	
Slim ceramic mug	DURAGLAZE®	STEFFI-/ROMA-/WINDSOR-DG	190°	15-17 min.	CLAMP-72, GUMC-06oz		no	
Slim ceramic mug	Orca Coating	STEFFI-/WINDSOR-S	190°	15-17 min.	CLAMP-72, GUMC-06oz		yes	
Stainless steel drinking cup	Orca Coating	TC-	150°	10 min.			yes	
Motto mug	Orca Coating	THEME-	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-400/-500	180°	4-5 min.	CLAMP-72, GUMC-6oz	SFS-HSB-15	yes	Unscrew the lid before processing.
Stainless steel thermo flask with bamboo lid	Sublistar®	TMB-750	180°	4-5 min.	CLAMP-80, GUMC-11oz	SFS-HSB-35	yes	Unscrew the lid before processing.
Stainless steel bottle	Sublistar®	TMF-	190°	5 min.	SI-05-10x40		yes	Unscrew the lid before processing.
Stainless steel thermo bottle	Sublistar® / SunCoating®	TMFK-350/-500	180°	4-5 min.	CLAMP-72, GUMC-06oz	SFS-HSB-15	yes	Unscrew the lid before processing.
Stainless steel thermo bottle	Sublistar® / SunCoating®	TMFK-750	180°	4-5 min.	CLAMP-80, GUMC-11oz	SFS-HSB-35	yes	Unscrew the lid before processing.
Stainless steel thermo bottle	Sublistar®	TMFK-SPARK	180°	6:30 min.	CLAMP-72, GUMC-06oz	SFS-HSB-15	yes	Unscrew the lid before processing.
Stainless steel thermo cup/bottle	Sublistar®	TMS-	190°	5 min.	SI-05-10x40 / GUMC-11oz		yes	Remove the lid before processing.
Ceramic mug	Orca Coating	TOM-	190°	12 min.	CLAMP-80, GUMC-11oz		no	The paper should not protrude beyond the bottom rim of the cup.
Ceramic mug	Sublistar®	TT-	180°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Ceramic mug	Orca Coating	TTH-	190°	15 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Remove the lid before processing.
Ceramic mug	SunCoating®	TTH-F	190°	15 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Remove the lid before processing.
Ceramic mug	Sublistar®	TTH-ST	190°	15 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	Remove the lid before processing.
Stainless steel conical drinking cup	Sublistar®	TUMB-	180°	7 min.	GUM-LATTE-17, GUMC-LATTE-17	SFS-HSB-15	yes	
Ceramic mug	Upper Class	UP-LENA-S	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	
Beer mug	Upper Class	UP-PEK-100	190°	18 Min.	GUMC-PEK-100		yes	Use silicone tape MU-SITA-2 to compensate for unevenness
Beer mug	Upper Class	UP-PEK-50-O	190°	15-17 min.	GUMC-PEK-50		yes	Beer mugs with pewter lid can't be put in the oven!
Money box/pencil box	Upper Class/Orca Coating	UP-SD-11/SD-11/PH-	190°	13-15 min.	CLAMP-MUG-11, CLAMP-80, shrink film		no	
Espresso cup	Sublistar®	VERA	190°	15-17 min.	CLAMP-72, GUMC-06oz		yes	
Aluminium drinking bottle	Sublistar®	WBO-/WBOSP-	180°	6:30 min.	CLAMP-72, GUMC-06oz	SFS-HSB-15	yes	Unscrew the lid before processing.
Slim ceramic cup	Orca Coating	WINDSOR-	190°	15-17 min.	CLAMP-72, GUMC-06oz		yes	
Slim porcelain mug	Sublistar®	WINDSOR-P	180°	10-12 min.	CLAMP-72, GUMC-06oz		no	
Colour changing mug	Sublistar®	WOW-K-M-ST	190°	15-17 min.	CLAMP-80, CLAMP-MUG-11, GUM-50-85, GUMC-11oz		yes	

The given parameters are to be understood as guideline values.
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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Blackboard	UNI-1001/-1002	195°	120 sec.	high	top	Remove protective film.
Blackboard	UNI-1003 to -1008	195°	120 sec.	high	top	Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.
Coaster	UNI-1009	195°	90 sec.	high	top	Remove protective film.
Information board	UNI-1010	195°	120 sec.	high	top	Remove protective film.
Information board	UNI-1012	195°	120 sec.	high	top	Remove protective film.
Clipboard	UNI-1013/-5994	180°	180 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
Picture Frame	UNI-1019/-5607	195°	120 sec.	high	top	Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.
Replacement dial (wall clock)	UNI-3000	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3014 to -3017	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe aluminium board	UNI-3019	195°	150 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3020 to -3025	195°	150 sec.	high	top	Remove protective film.
ChromaLuxe MDF Panorama photo panel	UNI-3026	195°	120 sec.	high	top	Remove protective film.
Chromaluxe blackboard	UNI-3034/-3037	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3043/3044	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3049	195°	180 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3050/UNI-3052	195°	180 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3059/-3114	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3106	195°	180 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-3108	195°	180 sec.	high	top	Remove protective film.
ChromaLuxe Photo Panels	UNI-3125	195°	120 sec.	high	top	Remove protective film.
ID tags, printable on one side	UNI-4004	195°	90 sec.	high	top	Remove protective film.
ChromaLuxe aluminium panel	UNI-4016	195°	160 sec.	high	top	Remove protective film.
Coaster	UNI-4026/-4028	195°	90 sec.	high	top	Remove the protective film / do not attach any adhesive tape to the back.
ChromaLuxe aluminium panel	UNI-4071	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe Alu - Creative Borders	UNI-4093/-4094/-4097	195°	150 sec.	high	top	Remove protective film.
Chromaluxe blackboard	UNI-4127	195°	180 sec.	high	top	Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.
ChromaLuxe aluminium panel	UNI-4131	195°	150 sec.	high	top	Remove protective film.
Photo board	UNI-4302	195°	90 sec.	high	top	Remove protective film.
Key board	UNI-4392	195°	120 sec.	high	top	Remove protective film.

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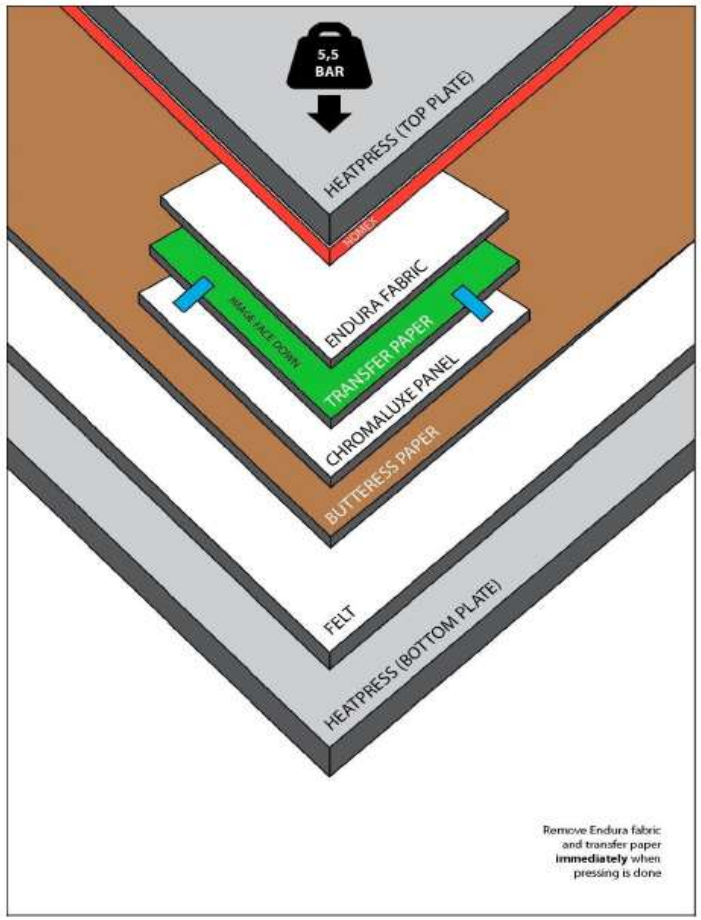
Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
Bistro table top	UNI-4397 to -4400	195°	240 sec.	high	top	Remove protective film.
T-shirt key ring	UNI-4408	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
T-Shirt Magnet Sticker	UNI-4409	195°	90 sec.	high	bottom	Remove protective film.
MDF wall coat rack	UNI-4576	195°	120 sec.	high	top	Remove protective film.
ChromaLuxe photo panels	UNI-4609	195°	120 sec.	high	top	Remove protective film.
Hard fibre photo panel	UNI-4610/-4613	195°	120 sec.	high	top	Remove protective film.
Aluminium key ring	UNI-4664	195°	90 sec.	high	top	Remove protective film.
Aluminium trailer	UNI-4737	195°	90 sec.	high	top	Remove protective film.
Name badge	UNI-5501/-5502	195°	90 sec.	high	top	Remove protective film.
Luggage tags	UNI-5503 to -5507	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
Plastic sheet goods	UNI-5513	195°	150 sec.	high	top	Remove protective film.
Plastic key ring	UNI-5520/-5521/-5524/-5525	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
Magnetic stickers	UNI-5522/-5523/-5527	195°	90 sec.	high	top	Remove protective film.
Sheet goods	UNI-5528/-5529	195°	150 sec.	high	top	Remove protective film.
Name badge	UNI-5530/-5532	195°	90 sec.	high	top	Remove protective film.
Door hanger/luggage tag	UNI-5545/-5556	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
Door sign	UNI-5546	195°	90 sec.	high	top	Remove protective film.
Mini basketball hoop	UNI-5548	195°	90 sec.	high	top	Remove protective film.
Table clock	UNI-5549	195°	90 sec.	high	top	Remove protective film.
Blackboard with clock	UNI-5581	195°	150 sec.	high	top	Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.
Blackboard	UNI-5584	195°	150 sec.	high	top	Remove protective film.
ID tags, printable on one side	UNI-5588	195°	90 sec.	high	top	Remove protective film.
Wall Clock	UNI-5627/-5650	195°	120 sec.	high	top	Remove protective film.
HDF wooden tray	UNI-5672/-5673 UNI-5988/-5986	195°	150 sec.	high	top	Remove protective film.
HDF coaster with cork	UNI-5677	195°	90 sec.	high	top	Remove protective film.

The given parameters are to be understood as guideline values.
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Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
HDF board	UNI-5683/-5684	195°	90 sec.	high	top	Remove protective film.
HDF tile	UNI-5697/-5698	195°	150 sec.	high	top	Remove protective film.
HDF wooden tray large	UNI-5699/-5700	195°	150 sec.	high	top	Remove protective film.
HDF board	UNI-5702	195°	120 sec.	high	top	Remove protective film.
HDF tile	UNI-5708	195°	120 sec.	high	top	Remove protective film.
Table clock with MDF front	UNI-5758	195°	210 sec.	high	top	Remove protective film.
Aluminium trailer	UNI-5770/-5771/-5773	195°	90 sec.	high	top	Remove protective film.
Sticky note holder	UNI-5784	195°	90 sec.	high	top	Remove protective film.
ChromaLuxe Photo Panels	UNI-5857	195°	120 sec.	high	top	Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.
ChromaLuxe Photo Panels	UNI-5859	195°	120 sec.	high	top	Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.
ChromaLuxe Photo Panels	UNI-5863/-5873/-5877	195°	120 sec.	high	top	Remove protective film. Do not apply adhesive tape to the black paint. Do not move the stand until it has cooled down completely.
ChromaLuxe blackboard	UNI-5877	195°	150 sec.	high	top	Pre-press the reverse side for 20 seconds. Do not apply adhesive tape to the black lacquer finish.
ChromaLuxe aluminium board white	UNI-5882	195°	120 sec.	high	top	Remove protective film.
ID tags, printable on both sides	UNI-5916	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
Aluminium key ring	UNI-5917	195°	90 sec.	high	top	Remove protective film. Can be printed on both sides, but print each side separately. When pressing the second side, do not attach the printout to the reverse side.
ChromaLuxe photo panels	UNI-5931	195°	90 sec.	high	top	Remove protective film.
Sheet steel photo board	UNI-5954 to -5955	195°	150 sec.	high	top	Remove protective film.
Aluminium key ring	UNI-5995	195°	90 sec.	high	top	Remove protective film.
ChromaLuxe aluminium board silver	UNI-5997	195°	150 sec.	high	top	Remove protective film.
ChromaLuxe aluminium board white	UNI-6892	195°	150 sec.	high	top	Remove protective film.
MDF Fiberboard	UNI-7116	195°	240 sec.	high	top	Remove protective film.
ChromaLuxe aluminium board white	UNI-7382	195°	150 sec.	high	top	Remove protective film.
Hardboard	UNI-7387	195°	150 sec.	high	top	Printable on one side only.
Photo board	UNI-7433	195°	150 sec.	high	top	Remove protective film.

Article name	Article number	Temp. °C Sublisplash	Time	Pressure	Paper	Remark/tip
MDF Fiberboard	UNI-7607	195°	180 sec.	high	top	Remove protective film.

Total of surface in cm²		Time
600	>	02:30
1200	>	02:34
1800	>	02:38
2400	>	02:42
3000	>	02:46
3600	>	02:50
4200	>	02:54
4800	>	02:58
5400	>	03:02
6000	>	03:06
6600	>	03:10
7200	>	03:14
7800	>	03:18
8400	>	03:22
9000	>	03:26
9600	>	03:30
10200	>	03:34
10800	>	03:38
11400	>	03:42
12000	>	03:46
12600	>	03:50
13200	>	03:54
13800	>	03:58
14400	>	04:02
15000	>	04:06
15600	>	04:10
16200	>	04:14
16800	>	04:18
17400	>	04:22
18000	>	04:26
18600	>	04:30
19200	>	04:34



ORDER OF LAYERS ON THE HEATPRESS

In order to have optimum performance and best result on the Chromaluxe panels, we need to follow specific rules. Only when all layers are applied in the correct order, we can achieve sharp and detailled pictures.

Be aware that you need a professional large format heatpress, with the correct pressure, temperature and time settings in order to obtain the best results.

Material needed for sublimation on large format:

- Endura Fabric
- Transfer Paper (Sawgrass, Beaver, Coldenhove, ...)
- ChromaLuxe Panels
- Butteress paper (to protect the felt)
- Felt
- Heat tape
- Heatpress (SEFA, Monti Antonio, Schultze, ...)
- Nomex (attached to the top plate of the heatpress)

To calculate the time: multiply height by width and chose the time that is closest to your result.

Example: 20x30 cm= 600 cm² > 2:30 min

The given times are based on the use of a SEFA press unit and the ENDURA fabric.

- the given times are only guidelines
- deviations are possible, depending on transfer press, Ink, heat, etc…
- the suggested temperature is set for 195°C. Pressure setting: high (5,5 bar).